#### BE250430B0A

No.11

HIGH-SPEED 1-NEEDLE OVEREDGER HIGH-SPEED 2-NEEDLE OVEREDGER HIGH-SPEED SAFETY STITCHER

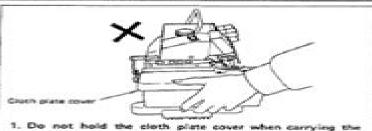
INSTRUCTION MANUAL

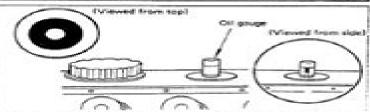
Congratulations on your purchase of JUKI MO-2500 Series machines.

Please read this Instruction Manual carefully before using these units in order to get the most out of them and to enjoy using them for a long time.

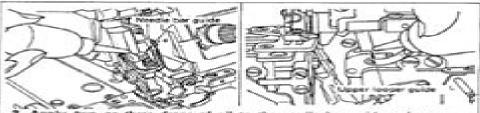
For the first one month or so, operate the machine at about 80% speed of its max, sewing speed.

#### BEFORE OPERATION

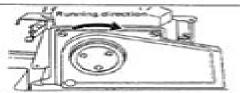




2. If the red color is not seen when you look down or sideward at the oil gauge, supply oil in accordance with "6. Lubrication".

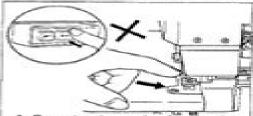


3. Apply two or three drops of oil to the needle bar guide and upper looper guide when operating the machine for the first time after setup or after a long period of disuse.

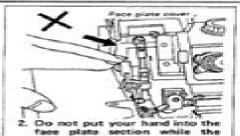


4. The correct machine running direction is such that the bandwheel turns clockwise as viewed from the handwheel's side. Never run the machine in the neverse direction.

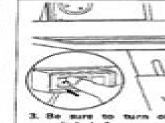
#### CAUTIONS IN OPERATION



1. Do not put your hand under the needle when you turn on the provener swelltook.



4. Never bring your fingers or hair close to, or place anything on the handwheel, V-belt, bobbin winder wheel or motor during operation, it may lead to serious personal injuries.



Be sure to turn off the power switch before you remove the V

5. If your machine is provided with a belt cover, finger guard and eye guard, never operate your machine with any of Sheep removed.

machine is running.

# Juki Mo 2516 Manual

**M Woodhall** 

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