

**Fourth Semester B.E. Degree Examination, June-July 2009**  
**Manufacturing Process - II**

Time: 3 hrs.

Max. Marks:100

*Note : Answer any FIVE full questions, selecting atleast  
 TWO questions form each Part – A and Part - B.*

**PART - A**

1.
  - a. With neat sketches, give nomenclature of a single point cutting tool. (07 Marks)
  - b. Derive the conditions  $2\phi + \beta - \gamma = \frac{\pi}{2}$ . Explain its significance with usual notations. (07 Marks)
  - c. List various factors influencing tool – life. Explain any one of them. (06 Marks)
2.
  - a. List various cutting tool materials in the increasing order of their hardness. (06 Marks)
  - b. Explain with the help of neat sketches, heat distribution at tool and workpiece. (06 Marks)
  - c. What are the methods of measurement of temperature of cutting tool tip? Explain any one of them. (08 Marks)
3.
  - a. Differentiate between capstan and turret lathes. (05 Marks)
  - b. With a neat sketch, explain any one of the driving mechanisms used in a shaping machine. (08 Marks)
  - c. Sketch a planning machine indicating major parts. Name any one of the mechanism for quick return movement in a planer. (07 Marks)
4.
  - a. List various drilling machines. (05 Marks)
  - b. Draw neat sketch of a radial drilling machine indicating parts. (06 Marks)
  - c. Sketch and mention the application of the drilling machine operations – counter boring reaming and trepanning. (09 Marks)

**PART - B**

5.
  - a. With sketches, differentiate between up milling and down milling operations. (06 Marks)
  - b. Draw a neat sketch to show major parts of a horizontal milling machine. (08 Marks)
  - c. What is Indexing? Explain compound indexing. (06 Marks)
6.
  - a. List various grinding wheel abrasives and bonding processes. (07 Marks)
  - b. Sketch a centre type – cylindrical grinding machine indicating parts. (08 Marks)
  - c. Differentiate between horizontal and vertical grinding machines. (05 Marks)
7.
  - a. Sketch and explain vertical lapping machine. (08 Marks)
  - b. Name the parts along with a neat sketch of a tool head for honing of holes. (07 Marks)
  - c. List the uses of lapping process. (05 Marks)
8.
  - a. Mention any five non – traditional machining processes. (05 Marks)
  - b. Explain AJM with a neat sketch. (10 Marks)
  - c. What are the applications of non traditional machining methods? (05 Marks)

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## **Table of Contents Fitting N2 Previous Question Papers**

1. Understanding the eBook Fitting N2 Previous Question Papers
  - The Rise of Digital Reading Fitting N2 Previous Question Papers
  - Advantages of eBooks Over Traditional Books
2. Identifying Fitting N2 Previous Question Papers
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Fitting N2 Previous Question Papers
  - User-Friendly Interface
4. Exploring eBook Recommendations from Fitting N2 Previous Question Papers
  - Personalized Recommendations
  - Fitting N2 Previous Question Papers User Reviews and Ratings
  - Fitting N2 Previous Question Papers and Bestseller Lists
5. Accessing Fitting N2 Previous Question Papers Free and Paid eBooks

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- Fitting N2 Previous Question Papers eBook Subscription Services
- Fitting N2 Previous Question Papers Budget-Friendly Options
- 6. Navigating Fitting N2 Previous Question Papers eBook Formats
  - ePub, PDF, MOBI, and More
  - Fitting N2 Previous Question Papers Compatibility with Devices
  - Fitting N2 Previous Question Papers Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Fitting N2 Previous Question Papers
  - Highlighting and Note-Taking Fitting N2 Previous Question Papers
  - Interactive Elements Fitting N2 Previous Question Papers
- 8. Staying Engaged with Fitting N2 Previous Question Papers
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Fitting N2 Previous Question Papers
- 9. Balancing eBooks and Physical Books Fitting N2 Previous Question Papers
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Fitting N2 Previous Question Papers
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Fitting N2 Previous Question Papers
  - Setting Reading Goals Fitting N2 Previous Question Papers
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Fitting N2 Previous Question Papers
  - Fact-Checking eBook Content of Fitting N2 Previous Question Papers
  - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development

- Exploring Educational eBooks

#### 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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