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no.	part item	inspection method	S	S	M	T	W	TH	inspection photo	
①	Over-load limiter	When overloaded, the operation will be stopped with alarm sound							Over load limiter	
②	Over wind prevent on device	Before hook reaches to the top, operation stops with alarm sound								
③	Emergency stop device	Power is cut when button is pressed and button should be red and manually manipulated							Emergency button	
④	Outrigger	Balance should be kept for maximum expansion. More than 2 struts should not be used								Outrigger
⑤	Hook & wire rope	Hook latch device shouldn't be detached from hook and rope shouldn't be cut								
⑥	Setting Equipment	There shouldn't be high tension line, subsided ground and work around it.								
⑦	Steering device	Fixing bolt shouldn't have loosed, damaged problem and fixing pin of slew device should be available for use								
⑧	Major Structure	Major structure like chassis, cargo box should not have any deformation or cracks								
⑨	Hydraulic and cylinder	Hydraulic motor, cylinder, line should not be damaged, worn and leaked								

Hiab Crane Inspection Manual

Thomas Griffiths



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