

TITLE:	SABRE™ 408 Y-Axis Lead Screw Replacement Procedure
Gerber FastFact #:	2018
Supplied by:	Gerber Hardware Support
Last Modified:	Updated on December 8, 2009 (June 19, 2007)
Summary:	The following procedure explains how to replace the Y-Axis lead screw on a Sabre 408 Router.
Tools used:	<ul style="list-style-type: none"> • Metric Allen Wrench set – “Long-L” type • Metric Allen Wrench set – “T handle” type • Torque Wrench – (INCH POUND) • Socket for Torque Wrench – 15mm for Lead screw bolts, 3/4” for Chapman bits • Metric Chapman Drive set • Light duty thread locking compound, Loctite 222 or equivalent and Loctite 245 or equivalent • Medium duty thread locking compound, Loctite 242 or equivalent • Isopropyl alcohol for clean-up

Referencing 0,0 position

The encoder pulse must be set to its original position after a new lead screw is installed. Before removing the old lead screw, it is advised to use the pen tool to draw a line in the X direction on the table top. You can then use this in setting the new lead screw's 0 position.



Note: In the case of an inoperable lead screw, see fast fact #2041, “Establishing the Y-Axis encoder pulse position.”



To Reference 0,0 position

1. Turn the Sabre on at the controller.
2. Orient system.
3. Place pen tool in spindle motor (without moving beam from position it stopped at when it finished orienting).
4. Lower Pen tool to Table top to depress spring in pen so it can draw on table top.

Gerber Sabre Manual

JS Bruner



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Table of Contents Gerber Sabre Manual

1. Understanding the eBook Gerber Sabre Manual
 - The Rise of Digital Reading Gerber Sabre Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Gerber Sabre Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Gerber Sabre Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Gerber Sabre Manual
 - Personalized Recommendations
 - Gerber Sabre Manual User Reviews and Ratings
 - Gerber Sabre Manual and Bestseller Lists
5. Accessing Gerber Sabre Manual Free and Paid eBooks

- Gerber Sabre Manual Public Domain eBooks
- Gerber Sabre Manual eBook Subscription Services
- Gerber Sabre Manual Budget-Friendly Options
- 6. Navigating Gerber Sabre Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Gerber Sabre Manual Compatibility with Devices
 - Gerber Sabre Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Gerber Sabre Manual
 - Highlighting and Note-Taking Gerber Sabre Manual
 - Interactive Elements Gerber Sabre Manual
- 8. Staying Engaged with Gerber Sabre Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Gerber Sabre Manual
- 9. Balancing eBooks and Physical Books Gerber Sabre Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Gerber Sabre Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Gerber Sabre Manual
 - Setting Reading Goals Gerber Sabre Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Gerber Sabre Manual
 - Fact-Checking eBook Content of Gerber Sabre Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development

- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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