



**MERCURY**

**V6 175/200/225  
V8 200/225/250/300  
FourStroke CMS  
Outboard**

SERVICE  
MANUAL

**V6 175/200/225 V8 200/225/250/300**

**FourStroke CMS Outboard**

**SERVICE MANUAL**

Revised  
October 2007  
Drawing and number 20029482



**FOURSTROKE**

**PRO XS**

**SEA-PRO**

Starting serial number 28529482

# Mercury V6 Service Manual

**Marcel A. Müller**



## Mercury V6 Service Manual:

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