

2. SERVICING SPECIFICATIONS

Item		Factory Specification	Allowable Limit
Relief Valve	Setting Pressure (Condition) Engine speed : Maximum Oil Temperature : 45 to 55 °C 113 to 131 °F	12.3 to 12.7 MPa 125 to 130 kgf/cm ² 1780 to 1840 psi	—
Hydraulic Pump	Power steering oil flow (Condition) Engine speed : 1500 min ⁻¹ (rpm) Oil Temperature : 45 to 55 °C 113 to 131 °F	Above 8.0 L/min. 2.1 U.S.gals/min. 1.8 Imp.gals/min.	—
Mower Linkage	Clearance L2	0 to 0.5 mm 0 to 0.01 in.	—
[Hydraulic Pump] Gear to Casing	Clearance	—	0.15 mm 0.0059 in.
Gear	O.D.	33.520 to 33.530 mm 1.3197 to 1.3200 in.	—
Case	I.D.	33.570 to 33.577 mm 1.3217 to 1.3219	—
Gear Shaft to Bushing	Clearance	0.020 to 0.091 mm 0.00079 to 0.0035 in.	0.12 mm 0.0047 in.
Gear Shaft	O.D.	14.970 to 14.980 mm 0.58937 to 0.58976 in.	—
Bushing	I.D.	15.000 to 15.061 mm 0.59056 to 0.59295 in.	—
Side Plate	Thickness	2.48 to 2.50 mm 0.0977 to 0.0984 in.	2.40 mm 0.094 in.
Hydraulic Cylinder	I.D.	80.05 to 80.15 mm 3.152 to 3.155 in.	80.20 mm 3.157 in.

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M Carnoy



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