

Fig. 73 – Exploded view of shifter mechanism used on Models 851000 and 85100E, Components 25 through 44 are used on Model 851000 and components 45 and 47 are used on Model 85100E.

UDT hydrostatic transmission fluid, Shell Donax-TD or TM, Mobil Fluid 350, Exxon Torque Fluid 56. Bleed fuel system as outlined in paragraph 36.

REMOVE AND REINSTALL

All Models

73. Split clutch housing from transmission case as outlined in paragraph 72. Remove shift cover (11 – Fig. 73 or Fig. 74) as an assembly with shift components. Emove hydraulic lift covers as outlined in paragraph 99. Remove cap screws and nuts securing gear transmission case to center housing. Separate assembly while being careful not to allow any component to fail free.

Installation is reverse order of removal. Tighten cap screws and nuts securing transmission to center housing to 39-43 N·m (29-32 ft.-fbs.) torque. Install shift cover assembly. Refer to paragraphs 99 and 72 to complete reassembly.

OVERHAUL

All Models

74. Disassembly is evident after reference to Figs. 73 and 77 for Model B5100D, Figs. 78 and 76 for Model

Fig. 74 - Exploded view of Models B61000, B61006 and B7100D. Components (40 through 45) and (48 through 50) are used on Models 861000 and 871000 and components (48 and 47) used on Model Billiook. **BUSINESS** Miller St. Second September 1 Count Steap ring Spring Stating Cherts plate bolk 'C' steg Carlies Sand guide pin Shall sever Sibath server Check plate Washer Castle aut. Coding here 12 Plan Shield Stock Shell Shall Speriese Corporate Contact large Rad Notice Take Washer Corporate Sad Notice 13 200 1000 袋 Minute States States Providence 25 Levis des Comprished by an Inc. 34. Lawrence . # 60. Plane 63. Plane 63. Prose wheel drive wheel inver 64. Crys 65. Plan

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