



## Instruction Manual for DODGE PARA-FLEX® High Speed and Flywheel Couplings

These instructions must be read thoroughly before installation or operation.

**WARNING:** TO INSURE THAT DRIVE IS NOT UNEXPECTEDLY STARTED, TURN OFF AND LOCK OUT OR TAG POWER SOURCE BEFORE PROCEEDING. FAILURE TO OBSERVE THESE PRECAUTIONS COULD RESULT IN BODILY INJURY.

### PARA-FLEX® High Speed Couplings



- (1) Flexible Element
- (2) External Clamp Ring
- (3) Internal Clamp Ring
- (4) Flange Assembly
- (5) Disc Assembly
- (6) TAPER-LOCK® Bushing
- (7) Bolt Ring
- (8) Screws (Disc Assy)
- (9) Screws (Clamp Ring)
- (10) Flange Spacer Ring (See Fig. 1)

\*Clamp rings are included in the flange assembly.  
Note: Use only SAE grade 8 screws and hardened washers.

### PARA-FLEX® Flywheel Couplings



- (1) Flexible Element
- (2) External Clamp Ring
- (3) Internal Clamp Ring
- (4) Flange Assembly
- (5) Flywheel
- (6) TAPER-LOCK® Bushing
- (7) Bolt Ring
- (8) Screws (Bolt Ring)
- (9) Screws (Clamp Ring)
- (10) Flange Spacer Ring (See Fig. 1)
- (11) Adapter (See Fig. 2)

\*Clamp rings are included in the flange assembly.  
Note: Use only SAE grade 8 screws and hardened washers.

### INSTALLATION:

1. **Disc Assembly Installation:** Install disc assembly on shaft with TAPER-LOCK® bushing. Disc assembly can be installed with bushing screws toward either side. Tighten the TAPER-LOCK® bushing in accordance with the instructions packed with the bushings. Note balancing match marks on disc and bolt ring O.D.

**NOTE:** Disregard Step 1 when installing PARA-FLEX Flywheel Couplings.

2. **Flange Installation:** Press or shrink straight bored flange assemblies on the shafts. Install TAPER-LOCK® flanges per instructions packed with the bushings. TAPER-LOCK® flanges on coupling sizes 80 thru 131 are reversible to permit locating bushing screws on the inside or outside of the coupling as desired or convenient. Note: The PK140 flange assembly used on the 172 coupling requires a flange spacer ring which must be installed before mounting flange assembly on the shaft. On models with iron flanges the spacer ring is installed between the flange assembly and external clamp ring, and on models with steel flanges it is installed between the flange assembly and internal clamp ring. See Fig. 1.



**Fig. 1 Flange Spacer Ring Location**

3. **Align Shafts:** Position shafts for angular and parallel alignment within a 1/64" for normal industrial applications. Position flange assembly so that dimension "C" will be maintained. If shaft end float is to occur, locate shaft at the mid-position of end float. Measure dimension "C", in Table 1, at four places around the diameter. These measurements should not vary more than dimension "C". Where limited end float is required or sleeve bearings are used, consult DODGE.
4. **Flexible Element Installation:** Slip bolt ring over flange and rest it on shaft. Remove clamp ring screws and internal clamp ring. Place internal clamp ring inside the element and reassemble to flange seating the head of the element on the flange. Tighten clamp ring screws alternately and evenly to the torque values shown in column "A" of Table 1.

**WARNING:** Because of the possible danger to personnel or property from accidents which may result from the improper use of products, it is important that correct procedures be followed. Products must be used in accordance with the engineering information specified in the catalog. Proper installation, maintenance and operation procedures must be observed. The instructions in the instruction manuals must be followed. Inspections should be made as necessary to assure safe operation under prevailing conditions. Proper guards and other suitable safety devices or procedures as may be desirable or as may be specified in safety codes should be provided, and are neither provided by Baldor Electric Company nor are the responsibility of Baldor Electric Company. This unit and its associated equipment must be installed, adjusted and maintained by qualified personnel who are familiar with the construction and operation of all equipment in the system and the potential hazards involved. When risk to persons or property may be involved, a holding device must be an integral part of the drive equipment beyond the speed reducer output shaft.

# High Speed Coupling Repair Manual

**Samuel Payne Reed**



## **High Speed Coupling Repair Manual:**

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Operator's Organizational, Direct Support, General Support, and Depot Maintenance Manual (including Repair Parts Information and Supplemental Operating, Maintenance and Repair Parts Instructions) for Roller Motorized, Steel Wheel, 2 Drum Tandem, 10-14 Ton (CCE), Hyster Model C350B-D, NSN 3895-00-578-0372 ,1981      *Combined Operation and Maintenance Manual and Parts List* United States. War Department,1943      Motor's Truck Repair Manual ,1953

*Operator's, Organizational, Direct Support, and General Support Maintenance Manual (including Repair Parts and Special Tools Lists) for Semitrailer, Tank, Fuel, 5000 Gallon, 4 Wheel, M131A4 (NSN 2330-00-994-9459) ... Semitrailer, Tank, Fuel Servicing, 5000 Gallon, 4 Wheel, M131A5C (NSN 2330-00-226-6080).* ,1989      *Light Utility Tractor Service Manual* ,1975      *Operator's, Organizational, Direct Support and General Support Maintenance Manual (including Repair Parts and Special Tools List) for Semitrailer, Van: Electronic 6-ton, 2-wheel, M348A2 (2330-00-678-3838), M348A2C (2330-00-690-7724), M348A2D (2330-00-690-7725), M348A2F (2330-00-690-7726), M348A2G (2330-00-797-7405), M348A2H (2330-00-973-1262), M348A2K (2330-00-740-2322), M348A2N (2330-00-740-2329), M373A2 (2330-00-705-8932), M373A2C (2330-00-672-7496), M373A2D (2330-00-738-5869), M373A2E6 (2330-00-134-4672), M373A2E7 (2330-00-134-4671), M373A3 (2330-00-937-4518), M373A4 (2330-00-937-4519), M373A5 (2330-00-781-7755), XM1005 (2330-01-107-5728), XM1007 (2330-01-109-5961).* ,1983      *Guide to the Customs Tariff 1908-1911 (alphabetically Arranged)* Australia. Department of Trade and Customs,1912      Truck Service Manual ,1984      **Operating Instructions and Parts Manual for** ,1951      *Instructions for the Operation, Care, and Repair of Pumps* United States. Navy Dept. Bureau of

Engineering,1925      **Technical Manual for Crane, Mobile, Container Handling, Truck-mounted, 140-ton Capacity DED, FMC Link Belt Model HC-238A, Army Model MHE 248, NSN 3950-01-110-9224 ,1985      Operator's, organizational, direct support and general support maintenance manual (including repair parts information and supplemental maintenance and repair parts instructions) ,1984      Operator's, Organizational, Direct Support, and General Support Maintenance Manual ,1985**

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## **Table of Contents High Speed Coupling Repair Manual**

1. Understanding the eBook High Speed Coupling Repair Manual
  - The Rise of Digital Reading High Speed Coupling Repair Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying High Speed Coupling Repair Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an High Speed Coupling Repair Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from High Speed Coupling Repair Manual

- Personalized Recommendations
- High Speed Coupling Repair Manual User Reviews and Ratings
- High Speed Coupling Repair Manual and Bestseller Lists
- 5. Accessing High Speed Coupling Repair Manual Free and Paid eBooks
  - High Speed Coupling Repair Manual Public Domain eBooks
  - High Speed Coupling Repair Manual eBook Subscription Services
  - High Speed Coupling Repair Manual Budget-Friendly Options
- 6. Navigating High Speed Coupling Repair Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - High Speed Coupling Repair Manual Compatibility with Devices
  - High Speed Coupling Repair Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of High Speed Coupling Repair Manual
  - Highlighting and Note-Taking High Speed Coupling Repair Manual
  - Interactive Elements High Speed Coupling Repair Manual
- 8. Staying Engaged with High Speed Coupling Repair Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers High Speed Coupling Repair Manual
- 9. Balancing eBooks and Physical Books High Speed Coupling Repair Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection High Speed Coupling Repair Manual
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine High Speed Coupling Repair Manual
  - Setting Reading Goals High Speed Coupling Repair Manual
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of High Speed Coupling Repair Manual

- Fact-Checking eBook Content of High Speed Coupling Repair Manual
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning
- Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
14. Embracing eBook Trends
- Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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