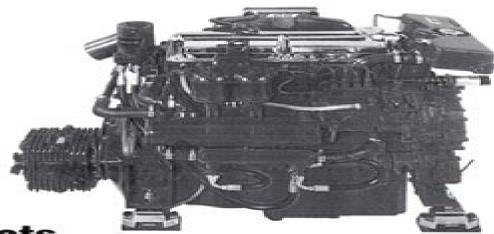
## Lehman Super 90

## Factsheet:

When we say this rugged four cylinder marine diesel engine delivers a powerful 90 bhp we mean what we say — 90 bhp in everyday use at 2600 revs! And you can enjoy all the other benefits of Lehman Power; more power for less fuel, a quieter engine, longer life and fewer, shorter services.



### The Technical Facts

#### Full Specification

4 cylinders in line, 4 cycle overhead valve naturally aspirated diesel engine. BORE/STOKE 4.22 ins x 4.524 ins: 107 x 115 mm. DISPLACEMENT 254 cu ins: 4.150 liters. GROSS POWER 90 bhp at 2600 rpm. COMPRESSION RATIO 16.1:1. EN REL ASTM D975 Class 2 D or BS2869 Class A1. OIL CAPACITY 11.2 US quarts: 10.6 liters (initial fill). OIL FILTER Full flow, disposable cartridge, spin on. FUEL SYSTEM In line fuel injection pump, engine oil lubricated, with mechanical governor and flexible braided fuel supply line. ELECTRICAL SYSTEM 12 volt negative ground with stop solenoid, 24 volt negative ground and insulated return 12 or 24 volt, are also available at extra cost.

STARTING MOTOR 12 volt electrical solenoid, 24 volt also available at extra cost.

ALTERNATOR 70 amp with voltage regulator. RAW WATER COOLING SYSTEM Tubular copper or cupro-nickel heat exchanger with zinc. anti-corrosion pencil: optional 80% or 100% keel cooling. RAW WATER PUMP Gear driven high flow rubber impeller type. FRESH WATER COOLING SYSTEM Pressurized fresh water circuit for engine and exhaust mamifold. ERESH WATER CAPACITY 15.84 US quarts: 15 liters. **ENGINE MOUNTINGS** In line or stepped or transmission mounted, adjustable anti-vibration mounts - see price list. MAXIMUM INSTALLATION ANGLE 15° rear down, 4° nose down — see drawing opposite. DRY WEIGHT LESS TRANSMISSION 1080 lbs: 490 kg. EXHAUST OUTLET 30'water cooled exhaust elbow or straight dry exhaust TRANSMISSIONS Borg Warner, Newage PRM — others available on request. FINISH Lehman Red with chrome rocker box, air filter and filter

Lloyds, RINA, DNV, ABS with others available. (Japan small craft inspectorate pending).

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# Ford Lehman Sp90 Manual

**Bill Fisher** 



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