

2. Remove the rocker shaft assembly as described on page 2.
3. Remove the sump as described on page 29.
4. Unscrew the retaining set-screw and remove the idler gear and spigot.
5. Lift the tappets and remove the camshaft assembly, taking care not to damage the cams or bearing journals.
6. Disconnect the following from the fuel injection pump :—fuel tank to fuel lift pump pipe, fuel lift pump to fuel filter pipe, fuel filter to fuel pump gallery pipe, stop control cable, and the proofmeter drive cable.
7. Remove the twelve short and the two long set-screws and shakeproof washers securing the timing case to the cylinder block, and remove the timing case and fuel injection pump as an assembly.
8. Part the injection pump from the timing case by removing the five set-screws and spring washers that secure the pump to the timing case. Ensure that all fuel inlet and outlet connections on the fuel injection pump are sealed with the appropriate size plugs to stop the ingress of dirt.

To Replace

1. Refit the fuel injection pump with the timing case as an assembly. Secure with the appropriate set-screws and shakeproof washers.
2. Fit a new gasket to the timing case and replace the timing case on the cylinder block as an assembly. Refit the two long and twelve short set-screws and shakeproof washers to secure the timing case to the cylinder block.

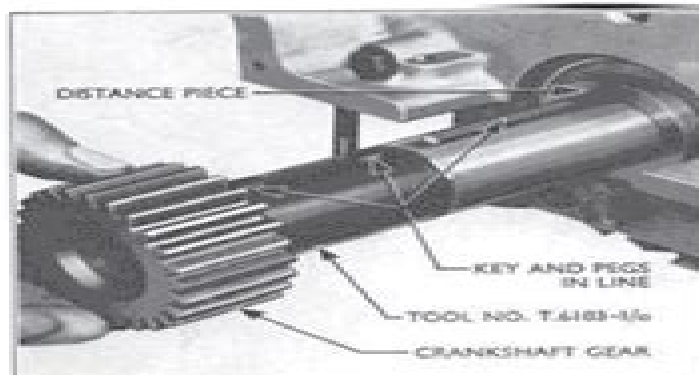


Fig. 15
Fitting the Crankshaft Gear to the
Alignment Adaptor

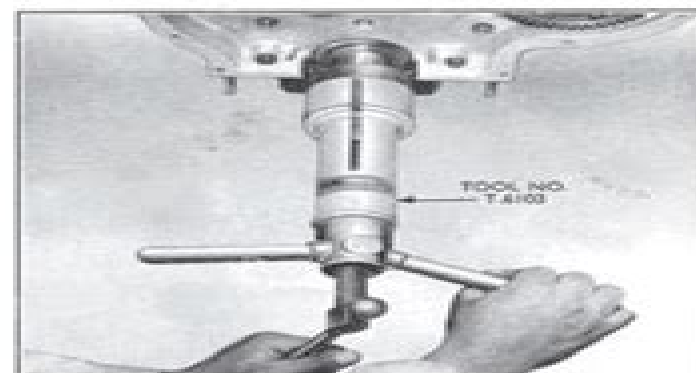


Fig. 16
Replacing the Crankshaft Gear

3. Replace the idler gear spigot so that the locating peg locates in the through drilling in the spigot (see Fig. 10).
4. With the idler gear spigot fully located against the front of the cylinder block, tighten the timing case set-screws.
5. Turn the engine crankshaft until No. 1 piston is at top dead centre (key on the front of the crankshaft vertically upwards).
6. Replace the idler gear on its spigot, with the long tapered centre flange of the gear towards the cylinder block and the timing marks on the crankshaft gear, fuel pump gear and the idler gear in line.
7. Secure the idler gear in position with a large flat washer, locking washer and retaining set-screw. Bend the locking washer up against the head of the set-screw.
8. Lift the tappets and replace the camshaft so that the timing mark on the camshaft gear is adjacent to the timing mark on the idler gear.
9. Replace the sump as described on page 29.
10. Replace the cylinder head assembly as described on page 3.
11. Replace the timing case cover and refit the front axle and radiator assembly to the tractor as described on page 24.
12. Refit the following items to the fuel injection pump :—stop control cable, fuel filter to fuel pump gallery pipe, fuel lift pump to fuel filter pipe, fuel tank to fuel lift pump pipe and the proofmeter drive cable. When fitting the stop control cable ensure that there is approximately $\frac{1}{4}$ in. (6.3 mm.) free

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