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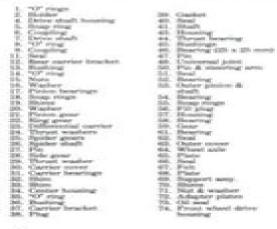
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 BEVEL DRIVE GEARS AND DIFFERENTIAL. To disassemble front axie center section, first remove both outer drive assemblies as outlined in paragraph 4. Remove front axie assembly as outlined in paragraph 3. Drain oil from axie center housing.

The differential and ring gear (22 through 30 - Figs. 7, 8 and 9) can be removed after unbolting and separating axle shaft bousings from center bousing (34). Bevel pinion (21) can be removed after removing nots (15) from shaft.

Retain all shims for use in reassembly. Shims (12) are used to adjust mesh of bevel pinion and ring gear. Shims (32 and 33) are used to adjust differential carrier bearing preload and bevel gear backlash.



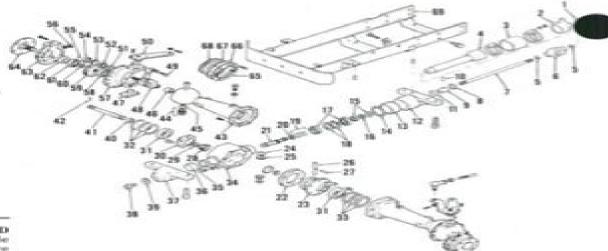


Fig. 7 -- Exploded view of front wheel drive axis used on 1100 and 1200 models.

To disassemble differential unit, unbolt and remove cover (30) from carrier (23). Remove retaining pin (27), then slide pinion shaft (26) out of carrier. Remove pinion gears (25), side gears (28) and thrust washers (24 and 29). Backlash between differential pinion gears (25) and side gears (28) should be 0.10-0.15 mm (0.004-0.006 inch) with a wear limit of 0.50 mm (0.020 inch) for 1100, 1200, 1200 and 1500 models. Backlash between pinion gears and side

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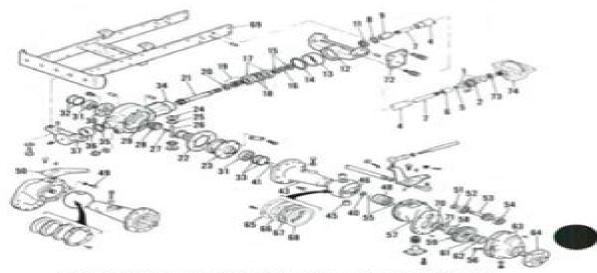


Fig. 8 - Exploded view of front wheel drive sale assembly used on 1300 models

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DJ Losen

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