



MODEL **MO-2404**  
1-NEEDLE OVEREDGER

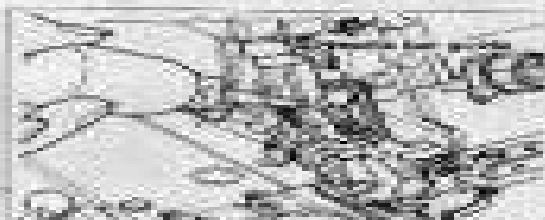
MODEL **MO-2414**  
2-NEEDLE OVEREDGER

MODEL **MO-2416**  
SAFETY STITCHER

# INSTRUCTION BOOK

Congratulations on your purchase of JUNE MO-2400 Series machine. Please read this instruction book carefully before using your machine in order to get the most out of it and to enjoy using it for a long time. For the first one month or so, operate the machine at about 80% speed of its max. sewing speed.

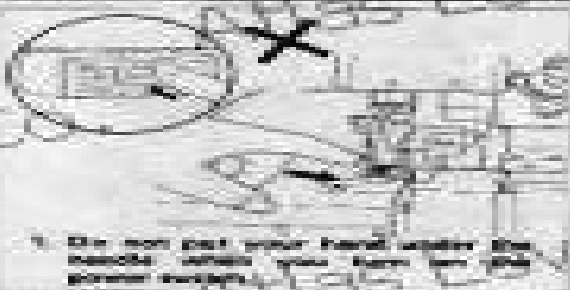
## BEFORE OPERATION



3. Apply one or three drops of oil to the needle bar guide and upper tension guide when operating the machine for the first time after using or after a long period of storage.

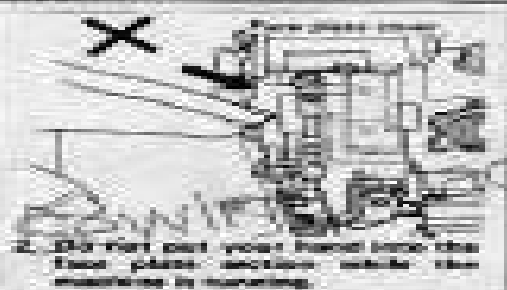
4. The current indicates running direction to push that the handwheel turns clockwise as marked from the handwheel's side. Never run the machine in the reverse direction.

## CAUTIONS IN OPERATION



1. Do not put your hand under the needle when you turn on the power switch.

2. Never let your fingers or feet close to, or place anything on the handwheel, wheel, bobbin-winder wheel or various during operations. It may lead to the most personal injuries.



3. Do not put your hand into the foot plate section while the machine is running.



4. Be sure to turn off the power switch before you remove the foot.

5. If your machine is provided with a belt cover, finger guard and eye guard, never operate your machine with any of them released.

# Juki Mo 2400 Serger Manual

**L. ROBINSON**



## **Juki Mo 2400 Serger Manual:**

**Threads Magazine** ,1991      **Industrial Fabric Products Review** ,1990      **Thomas Register of American Manufacturers and Thomas Register Catalog File** ,2002 Vols for 1970 71 includes manufacturers catalogs  
**Instruction Manual for Sewing Machine** Necchi S.p.A.,2006      Sewing Machine Service Manual L. ROBINSON,1972  
*How to Operate an Industrial Sewing Machine* Singer Company,1972      Juki ,      **Zig-zag** , Instruction manual for Riccar Zig zag sewing machine model 204B Instructions possibly also apply to A780 as this is on an annotation next to caption title      Sewing machine manual Denis Murphy,1984      **Sewing Machine Service Manual** G. E. Snyder,S. M. Snyder,1981      **Teacher's Instruction Manual for Teaching the Basic Use of the Electric Domestic Sewing Machine** C. A. Martin,1971      *Operation Manual* ,2018      **Sewing Machine Repair Manual for Beginners** Ifeanyi Nwafor,2023-07 Sewing machine fix incorporates the most well known approach to diagnosing exploring and fixing issues or errors that arise with sewing machines A competent and explicit specialty requires data on the inward elements of sewing machines as well as inclusion with dealing with mechanical electrical and electronic parts Concerning sewing machine fix there are various perspectives and frameworks included including Assurance A talented sewing machine expert beginnings by recognizing the issue or breakdown This could consolidate issues for instance a destroyed needle pressure issues string jams motor breakdowns or electronic mistakes Exploring When the issue is recognized the expert uses their ability to choose the explanation and potential plans This could incorporate assessing the various bits of the sewing machine checking with the expectation of complimentary affiliations evolving settings or testing the machine s convenience Fix or Replacement directly following pinpointing the basic driver the expert gets back with fixing or superseding the flawed parts This can incorporate endeavors like overriding broken needles changing tension circles superseding separated belts or pinion wheels tidying and lubing up mechanical parts or fixing electronic circuits      *User's Manual, White Rotary Electric Sewing Machines* ,19??      User's Manual, White Rotary Electric Sewing Machines White Sewing Machine Company,1946\*

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