

RADIATOR AIR FLOW PRE-TEST INSPECTION



CAUTION: DO NOT remove radiator cap until radiator top tank feels cool.

1. Check coolant level.
2. Check belt tension. A force of 50 to 70 lb (22 to 31 kg) on the belt halfway between the pulleys must move the belt 1/2 inch (12.7 mm). Adjust belt if necessary.



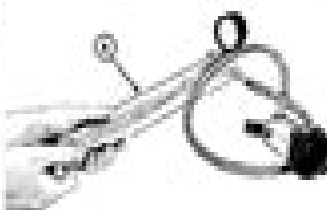
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3. Check radiator for condition. Make sure fins are not bent or damaged.
4. Check fan tips (A), shroud (B), and baffles (C) for damage. Fan tip to shroud distance must be equal at top and bottom.
5. Check for cooler fan insulation.



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6. Connect radiator cap to a 0-150/1407 pressure pump (A). Raise pressure until cap relief opens. Valve must hold pressure at 4 to 30 kPa (0.43 to 0.37 bar) (0.29 to 2.05 psi) for one minute. If pressure decreases, install a new cap.



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RADIATOR AIR FLOW TEST

1. Apply parking brake, put transmission in neutral and start engine. Raise hood and install boom lock bar. Stop the engine.



2. Remove side shields and grille screen.
3. Divide the surface of radiator into sixteen equal squares.
4. Install a D-27015M6 Thermometer/Temperature Reader on unit. Start engine and check fan rpm. Fan rpm must be 525 ± 50 rpm.
5. Run engine at 525 rpm.

6. Connect JTCM26 Air Flow Meter to D-27015M6 Digital Multimeter or JET1504 Heavy Duty Digital Multimeter. Turn switch on multimeter to 20 volts A.C.

IMPORTANT: Unit is equipped with a suction fan. Direction arrow on air flow sensor must be toward radiator.

NOTE: Lower left square cannot be measured due to fan placement.

Hold the sensor with radiator with pressure gauge. Read sensor. Read multimeter with other hand and stand to side of unit to prevent interference with air flow. Make a record of the multimeter reading for each square.

8. Compare readings to Pre-Delivery Inspection records or repeat entire procedure on a new unit with the same equipment for comparison. If readings are reduced by 20% or more remove all cooler. Clean external surfaces of both oil cooler and radiator. Install oil cooler.

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