



WELDING GUIDE
Settings are approximate. Refer to manual
for detailed information.

Electrode		Voltage (V)	Wire Speed (ft/min)	Thickness	Material
Class	Size				
E7018-4 (DCRP)	3/32	2	15	1/8" - 3/16"	Carbon Steel
		2.5	2	1/8" - 3/16"	
		3.0	2.5	1/8" - 3/16"	
		3	4.5	3/16" - 1/4"	
		2	15	1/8" - 3/16"	
		2	25	1/8" - 3/16"	
	1/8	3	4	3/16" - 1/4"	
		1	5	1/4" - 3/4"	
		2.5	1	1/4" - 3/4"	
		2	2	1/4" - 3/4"	
		3	3	3/4" - 1 1/2"	
		2.5	2.5	1/4" - 3/4"	
E7018-1 (DCRP)	3/32	1	5	1/8" - 3/16"	Carbon Steel
		2.5	1.5	1/8" - 3/16"	
		3	2	3/16" - 1/4"	
	1/8	1	5	1/4" - 3/4"	
		2.5	1	1/4" - 3/4"	
		3	2	3/4" - 1 1/2"	
E7018-4 (DCRP)	3/32	15	5.5	3/4" - 1 1/2"	High Alloy Steel
E7018-4 (DCRP)	3/32	10	5.5	1/4" - 3/4"	
E7018-4 (DCRP)	3/32	2	5	1/8" - 3/16"	
E7018-6 (DCRP)	3/32	1	5.5	1/8" - 3/16"	Stainless Steel
		2	5.5	1/8" - 3/16"	
		3	5.5	1/8" - 3/16"	
E7018-6 (DCRP)	3/32	1	5	1/8" - 3/16"	Aluminum
		2.5	5	1/8" - 3/16"	
		3	5	1/8" - 3/16"	

WIRE FEED SPEED



VOLTAGE CONTROL



HOBART BETA-MIG 170
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Hobart Beta Mig 170 Owners Manual

Brendan G. Carr



Hobart Beta Mig 170 Owners Manual:

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