

## Installation and Troubleshooting Guide



#### CDI P/N: 474-9550 Universal Boat Side Wiring Harness

This harness replaces the boat side harness used on engines with the internal engine harness mounted through the lower cowling.

Warning! This product is designed for installation by a professional marine mechanic. CDI cannot be held liable for injury or damage resulting from improper installation, abuse, neglect or misuse of this product.

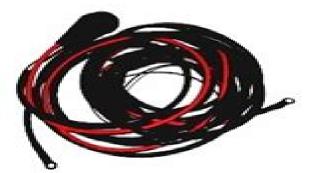
#### Installation

- Disconnect the battery cables form the battery, negative cable first.
- Disconnect the old harness from the engine.
- Disconnect the keyswitch and gauges in the boat.
- Remove the old boat side harness (TECH TIP: Tie a rope to the old harnesses wires near the end of the wires and pull it with the old harness. This will make it easier to pull the new harness back through the same route.)
- Install the new boat side harness, routing the wires the same way as the old harness.
- Terminate the new wires for the gauges as needed using the terminals provided and connect them to the gauges.
- Connect the new wires to the ignition switch either as a solder connection or use the terminals provided.
- 8. Connect the new harness to the engine.
- Connect the battery cables of the new harness to the battery.

#### NORMAL CONNECTIONS FOR BATTERY TYPE IGNITIONS:

SWITCH BOX PIN's		
Mercury	CDI Electronics	
332-2803	114-2803	
332-2986	114-2986	
332-4796	114-4796	
337-4411	N/A	
Points/Condenser	N/A	





Wire Color	Function/Connection	
Black (4 AWG)	Battery (-) Ground Terminal	
Yellow	Start Terminal on Ignition Switch	
Gray	Choke Terminal on Ignition Switch	
Orange	Kill Circuit for ADI- Not Used, Tape Off	
White	"I" Terminal on Ignition Switch (12V Key On)	
Brown	Tachometer Signal	
Red (4 AWG)	Battery (+) Positive Terminal	
Red (18 AWG in Harness)	"B" Terminal on Ignition Switch	

#### NORMAL CONNECTIONS ON ALTERNATOR DRIVEN IGNITIONS

SWITCH BOX P/N's				
Mercury	CDI Electronics	Mercury	CDI Electronics	
332-4172	N/A	333-3213	N/A	
332-5772	114-5772	338-4733	114-4911	
332-7778	114-7778	339-5287	114-6222	
332-4911	114-4911	339-6222	114-6222	

Wire Color	Function/Connection
Black (4 AWG)	Battery (-) Ground Terminal
Black (18 AWG)	"M" Terminal on Ignition Switch (Kill Circuit for ADI)
Yellow	Start Terminal on Starter Solenoid
Gray	Choke Terminal on Ignition Switch
Orange	"M" 2nd Terminal on Ignition Switch (Kill Circuit for ADI)
White	"I" Terminal on Ignition Switch (12V Key On)
Brown	Tachometer Signal
Red (4 AWG)	Battery (+) Positive Terminal
Red (18 AWG in Harness)	"B" Terminal on Ignition Switch

## **Mercury Wiring Harness Parts User Manual**

**Chao Zhang** 

**Mercury Wiring Harness Parts User Manual:** 

### Mercury Wiring Harness Parts User Manual Book Review: Unveiling the Power of Words

In a world driven by information and connectivity, the ability of words has are more evident than ever. They have the capability to inspire, provoke, and ignite change. Such could be the essence of the book **Mercury Wiring Harness Parts User Manual**, a literary masterpiece that delves deep to the significance of words and their effect on our lives. Compiled by a renowned author, this captivating work takes readers on a transformative journey, unraveling the secrets and potential behind every word. In this review, we shall explore the book is key themes, examine its writing style, and analyze its overall affect readers.

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