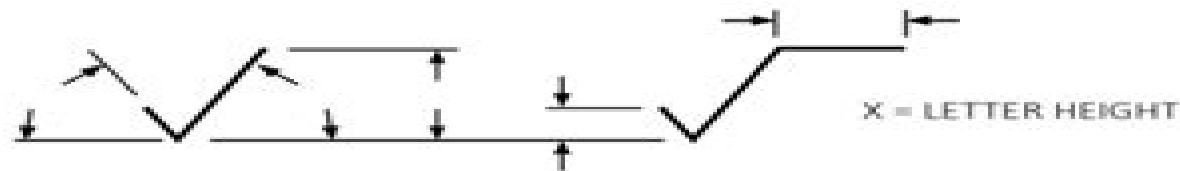


ISO SURFACE FINISH SYMBOLS AND CALLOUTS



REMOVAL OF MATERIAL

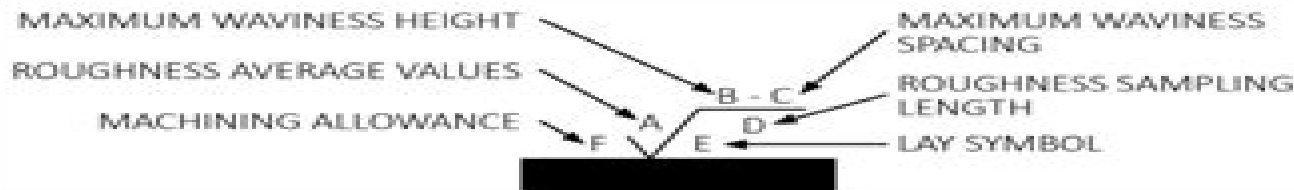
SURFACE MAY BE PRODUCED BY ANY METHOD



MATERIAL REMOVAL REQUIRED



MATERIAL REMOVAL PROHIBITED



EXAMPLE

63
32
N7
N6
.002-4
⊥
.05

BASIC SURFACE TEXTURE SYMBOL



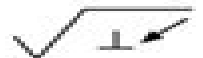
MAXIMUM WAVINESS SPACING RATING (C). SPECIFY IN INCHES OR MILLIMETERS, HORIZONTAL BAR ADDED TO BASIC SYMBOL



ROUGHNESS AVERAGE VALUES (A). SPECIFY IN MICROINCHES, MICROMETERS, OR ROUGHNESS GRADE NUMBERS



LAY SYMBOL (E)



MAXIMUM AND MINIMUM ROUGHNESS AVERAGE VALUES (A). SPECIFY IN MICROINCHES, MICROMETERS, OR ROUGHNESS GRADE NUMBERS.



ROUGHNESS SAMPLING LENGTH OR CUTOFF RATING (D). WHEN NO VALUE IS SHOWN USE .03 INCH (0.8 MILLIMETERS).



MAXIMUM WAVINESS HEIGHT RATING (B) SPECIFY IN INCHES OR MILLIMETERS. HORIZONTAL BAR ADDED TO BASIC SYMBOL.



MACHINING ALLOWANCE (F). SPECIFY IN INCHES OR MILLIMETERS.



NOTE: WAVINESS IS NOT USED IN ISO STANDARDS.

Mechanical Drawing Standards Surface Finish Symbols

Colin H. Simmons, Dennis E. Maguire



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