

If reading is below 1.215, the battery should be slow charged until fully charged, in order to secure proper test results.

1. Turn control knob of Battery Starter Tester to "OFF" position.
2. Zero the ammeter pointer to eliminate instrument errors.
3. Turn voltmeter selector to 15 volt position.
4. Connect positive leads of Ammeter-Voltmeter Tester to positive terminal of battery, and negative leads of tester to negative terminal of battery, Fig. 12-6.
5. Turn ampere control knob in clockwise direction until test ammeter reads 210 amps for all series (three times ampere-hour rating of battery).

**CAUTION:** Do not turn handle in counter-clockwise direction, as this will connect ammeter across battery, causing a direct short.

6. With test ammeter at 210 amps for 15 seconds, the voltmeter should read 9.0 volts or more, which will indicate satisfactory discharge capacity.
7. Turn ampere control knob to "OFF" position before disconnecting clips.

#### c. Test Charging Battery

If voltage in above test was below 9.0 volts, the battery should be test charged to determine whether the battery can be satisfactorily charged. This can be done with a fast charger by means of the following tests:

1. Make certain the master switch on the charger is off, and that the voltage switch is in the 12 volt position.
2. Connect charger to battery.
3. Turn on the charger, turn the timer knob past 5 minutes to cock the timer, and then turn it back to exactly three minutes.
4. Set the charging rate to 40-45 amperes. When battery is cold (below 60° F) continue high



Fig. 12-6 Battery Capacity Test

rate test charge for 10-15 minutes to warm battery.

5. Charge battery for 3 minutes, then check individual cell voltages.

6. If any single cell varies more than .1 volt from the other, the battery should be replaced.

7. Check total battery voltage. This should be less than 15.5 volts and if so, the battery can be fast charged.

8. If the reading is above 15.5 volts, the battery is sulphated and should be cycled and slow-charged until the specific gravity reaches its peak. When specific gravity remains constant after testing battery at one hour intervals for three hours, the battery is at its highest state of charge.

9. Perform the battery capacity test again to obtain an accurate indication of the battery's condition. Replace battery if capacity test does not meet specifications.

#### (6) Care of Batteries Not in Use

Batteries in cars that are being stored or kept in parts stock for sale require special care to prevent plate sulphation or other deterioration due to inactivity.

Before a wet charged battery is stored or stocked, an inspection should be made to see that it is filled to the proper level and that it is fully charged (1.250 - 1.280).

Batteries in storage should be checked every two weeks and recharged at least every 30 days, or whenever the specific gravity is below 1.240.

When storing dry charged batteries, it is important they be stored in a dry place away from excessive heat. A dry charged battery should be kept in its original carton until ready to be put into service. This type of battery will retain its original condition indefinitely if protected from moisture.

#### (7) Battery Removal and Installation

##### a. Removal

1. Disconnect battery cable and ground strap.
2. Remove two wing nuts and hold-down clamp.
3. Remove battery, being careful not to damage the terminals.

##### b. Installation

1. Install battery by reversing above procedure.

**NOTE:** Care should be taken to tighten the wing nuts just enough to prevent vibration of the battery. Avoid over-tightening.

# Manual For Electrical System

**Michael Hoelscher**



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