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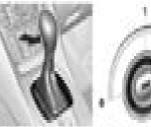
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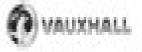
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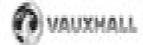
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web abstract equations are derived for the normal roll pressure specific roll load and torque in hot rolling mills using the condition for plastic deformation in rolling derived by orowan together with von kármán s equation of equilibrium although applying strictly to the rolling of ideal plastic rigid materials these equations may be

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web e angular acceleration or deceleration of the motor in rolling s 40 60 rpm sec j moment of inertia of rotating parts referred to motor shaft g mass of rotating parts unit d diameter of gyration g acceleration due to gravity i e 9 81 m sec 2 s angular acceleration for electric motor of rolling mill the value varies from