

ME2304 ENGINEERING METROLOGY AND MEASUREMENTS

Metrology is the science of measurement. Metrology includes all theoretical and practical aspects of measurement. Metrology is defined as "the science of measurement, embracing both experimental and theoretical determinations at any level of uncertainty in any field of science and technology."

OBJECTIVES

- To understand the basic principles of measurements
- To learn the various linear and angular measuring equipments, their principle of operation and applications.
- To learn about various methods of measuring Mechanical parameters
- To gain some fundamental knowledge about metrology and measurements and Definition of internationally accepted unit of measurement.
- Realisation of the units of measurement in practice

TEXT BOOKS:

1. Jain R.K., "Engineering Metrology", Khanna Publishers, 2005
2. Alan S. Morris, "The Essence of Measurement", Prentice Hall of India, 1997

REFERENCES

1. Gupta S.C, "Engineering Metrology", Dhanpat rai Publications, 2005
2. Jayal A.K, "Instrumentation and Mechanical Measurements", Galgotia Publications 2000
3. Beckwith, Marangoni, Lienhard, "Mechanical Measurements", Pearson Education, 2006.
4. Donald Deckman, "Industrial Instrumentation", Wiley Eastern, 1985.

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Engineering Metrology and Measurements N. V. Raghavendra, L. Krishnamurthy, 2013 Engineering Metrology and Measurements is a textbook designed for students of mechanical production and allied disciplines to facilitate learning of various shop floor measurement techniques and also understand the basics of mechanical measurements With a conventional introduction to the principles and standards of measurement the book in subsequent chapters takes the reader through the important topics of metrology such as limits fits and tolerances linear measurements angular measurements comparators optical measurements The last few chapters discuss the measurement concepts of simple physical parameters such as force torque strain temperature and pressure before introducing the contemporary information on nanometrology as the last chapter Adopting an illustrative approach to explain the concepts the book presents solved numerical problems practice problems review questions and multiple choice questions

Engineering Metrology and Measurements Raghavendra, Krishnamurthy, 2013-05 Engineering Metrology and Measurements is a textbook designed for students of mechanical production and allied disciplines to facilitate learning of various shop floor measurement techniques and also understand the basics of mechanical measurements **Engineering Metrology** Jain, 2007 **Engineering Metrology** Geoffrey Gladstone Thomas, 1974 **Practical Engineering Metrology** K. W. B. Sharp, 1966 **Practical Engineering Metrology** Kenneth William Beaumont Sharp, 1958 **Metrology for Engineers** John Frederick Wise Galyer, Charles Reginald Shotbolt, 1990 Engineering Metrology Kenneth John Hume, 1970 Tests and Measurements Commonwealth Scientific and Industrial Research Organization. National Standards Laboratory, Division of Applied Physics, 1968

Principles of Engineering Metrology Rega Rajendra, 2008 Knowledge of measurement and instrumentation is of increasing importance in industry Advances in automated manufacturing and requirement to conform to various standards have resulted in a large number of computerised and automated inspection techniques along with the classical metrology methods Manufacturers have to find new ways of ensuring that the quality of their products and processes remains the best in the global market The best way for the engineering sector to compete against industrialised nations is to focus on high quality value added engineering Principles of Engineering Metrology explains the salient features in dimensional metrology as per IS and ISO standards methods It explains in detail the applications of form position and orientation of various features with mathematical background and a good number of illustrations The book is targeted as a guide to practicing engineers in dimensional metrology and students of mechanical engineering and production engineering Dimensional metrology laboratories engaged in consultancy as well as machining shops and assembly units of mechanical components will also find this book useful It will also be suitable to machine tool shops for preliminary studies

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