

the programmable all-round model with 18.5" color-display and Touch-Screen operation for all standard cutting work with graphical programming automation for an extensive automated workflow.

## Customer benefits

- Extended operating life of the knife as well as faster knife change thanks to POLAR OptiKnife with knife fine adjustment in the lower dead end
- High productivity by a great number of programmable additional functions
- Shortest make-ready times thanks to intuitive cutting program generation via block programming or even CompuCut
- Greatest cutting accuracy due to the POLAR-Positioning-System DPS with a mechanical positioning accuracy of 1/100 mm
- Highly reliable in daily use and long lifespan as a result of the stability of the one-piece machine frame, knife drive with worm gear drive and compact closed hydraulic system



## Description of the machine

The High-Speed Cutter POLAR N 137 PLUS is mainly used in the print format class 70 × 100 cm | 40" in. Formats up to a diagonal of 1,370 mm | 53.94 in. can be easily handled and turned in the high-speed cutter. Cutting material with larger formats can only be turned on the front table. The high speed cutter has extensive features in the standard equipment already which can increase the productivity up to 20%. The high-speed cutter can be upgraded with peripheral equipment (lift, jogger, buffer, transport grippers, loading and unloading system) to a cutting system.

## Technical data

|                                                  |                           |
|--------------------------------------------------|---------------------------|
| Cutting width                                    | 1,370 mm   53.94 in       |
| Feeding depth                                    | 1,450 mm   57.09 in       |
| Loading height max.                              | 165 mm   6.50 in          |
| Safety clamp pressure                            | 30 daN   66 lbs           |
| Clamp pressure, min                              | 150 daN   331 lbs         |
| Clamp pressure, max                              | 5,500 daN   12,125 lbs    |
| Backgauge speed on return way (0 - ...)          | 300 mm/sec   11.81 in/sec |
| Knife speed                                      | 45 cycles/min             |
| Smallest cut, automatically, without false plate | 25 mm   0.98 in           |
| Smallest cut, automatically, with false plate    | 95 mm   3.74 in           |

Further technical data are available for download on our website.

# Manual Polar Mohr 137

**Rachel Sandford**



**Manual Polar Mohr 137:**

## Adopting the Tune of Term: An Emotional Symphony within **Manual Polar Mohr 137**

In some sort of consumed by monitors and the ceaseless chatter of quick communication, the melodic beauty and mental symphony developed by the written term frequently diminish into the backdrop, eclipsed by the relentless sound and disruptions that permeate our lives. But, situated within the pages of **Manual Polar Mohr 137** a marvelous literary value overflowing with raw emotions, lies an immersive symphony waiting to be embraced. Constructed by a masterful composer of language, that interesting masterpiece conducts viewers on an emotional journey, skillfully unraveling the hidden tunes and profound affect resonating within each cautiously constructed phrase. Within the depths of the emotional assessment, we shall discover the book is central harmonies, analyze its enthralling publishing style, and submit ourselves to the profound resonance that echoes in the depths of readers souls.

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