

X
Y
Z

ABSOLUTE
0.000
0.000
0.000

MODAL
G00 G80 G15 F H
G17 G98 G40.1 H
G90 G50 G25 D
G22 G67 G160 T
G94 G97 G13.1 S
G21 G54 G50.1
G40 G64 G54.2
G49 G69 G80.5
S 0/MIN

F 0 MM/MIN

PARTS COUNT 0
RUN TIME 0H 0M 0S
CYCLE TIME 0H 0M 0S

SETTING (HANDY)

PARAMETER WRITE=0 (0:DISABLE 1:ENABLE)
TV CHECK =0 (0:OFF 1:ON)
OUTPUT CODE =0 (0:EIA 1:ISO)
INPUT UNIT =0 (0:MM 1:INCH)
I/O CHANNEL = 4 (0-35:CHANNEL NO.)
SEQUENCE NO. =0 (0:OFF 1:ON)
PROGRAM FORMAT =0 (0:NO CNV 1:F15)
SEQUENCE STOP = 0 (PROGRAM NO.)
SEQUENCE STOP = 0 (SEQUENCE NO.)
CONTRAST (+ =[ON:1] - =[OFF:0])

A>1

< ABSOLUTE RELATIVE ALL

HDI *****

21:37:38

NO. SRH

ON:1

OFF:0

+INPUT

INPUT

Manual Parameters Opc Fanuc

LP Steffe



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