

CLYMER[®]

MERCUISER STERN DRIVE SHOP MANUAL

1986-1994 Alpha One, Bravo One, Bravo Two & Bravo Three

Engines:

GM Inline 4-Cylinder: 2.5L (151 cid) and 3.0L (181 cid)

MerCruiser Inline 4-cylinder: 3.7L (224 cid)

GM V6: 4.3: (262 cid)

GM V8: 5.0L (305 cid), 5.7L (350 cid), 7.4L (454 cid), 8.2L (502 cid)

Stern Drive Models:

Alpha One, Bravo One, Bravo Two and Bravo Three

Whether you need routine maintenance, such as tune-ups or winterization service, or more extensive repairs involving engine disassembly, Clymer manuals provide the reliable information required to perform the job. Step-by-step procedures, combined with illustrations and photos, make it possible to safely and economically perform service and repair.



This manual includes the following chapters:

- **Quick Reference Data**
- **General Information**
- **Tools and Techniques**
- **Troubleshooting**
- **Lubrication, Maintenance and Tune-up**
- **Lay-Up, Cooling System Service and Fitting Out**
- **Engines**
- **Fuel Delivery System**
- **Cooling System**
- **Electrical Systems**
- **MerCruiser Drive System**
- **Drive Shaft Housing**
- **Gearcase Housing (Lower Unit)**
- **Bell Housing, Gimbal Bearing and Gimbal Ring**
- **Power Trim and Tilt Systems**
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Manual Extension Bravo Two

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