

LIFTING SLING INSPECTION CRITERIA

Synthetic Web Slings

Conditions to avoid when using synthetic web slings:

- Nylon stretches approx. 8-10% at rated capacity and is not suitable for use with acids and bleaching agents.
- Polyester stretches approx. 3% at rated capacity and is not suitable for use with concentrated sulfonic acids or alkalis.
- No synthetic web sling should be used at temperatures exceeding 194°F (90°C).



Knots compromise the strength of all slings by not allowing all fibers to contribute to the overall strength and rigidity. Knotted slings have potential to fail up to 50% below their original rated capacity. NEVER tie knots in and slings NEVER are slings that are knotted.



All fibers of a synthetic web sling contribute to the strength and integrity of a sling. When a significant number of fibers have been damaged, the strength of the sling will be impacted. For this reason, any slings with a cut on the face or edge of a web sling, should be removed from service.



Never use a sling that has any cuts along the edge or face of the sling. ALWAYS protect the sling by placing wear pads or other devices between the webbing and the load.



Hot loading, heavy mesh damage has been done to the inner load bearing fibers as well as a break/burr is performed, a sling with a Snag/Hole may have internal damage and therefore it is recommended that it be removed from service.



Aluminum causes the webbing to appear and feel fuzzy caused by the fibers melting after being in direct contact with a rough surface. NEVER drag slings along the ground and NEVER pull a sling out from under a load.



Heat and chemical damage can look similar and they both have the effect of damaging sling fibers that could affect sling strength. Look for fibers that appear to be fused together and often feel hard and crunchy.

Wire Rope Slings

Conditions to avoid when using wire rope slings:

- Wire rope slings typically made of 6x19 or 6x35 class wire rope has a high heat threshold but should not be used in environment exceeding 400°F.
- When using in basket hitch, DO NOT use wire rope slings where the diameter of the object being lifted is less than 25 times the diameter of the sling rope.



Wire rope slings must be removed from service when you find 20 or more broken wires in one rope lay or 12 or more broken wires in one strand of two rope lay. Wire rope break is many ways including fraying and overload. NEVER pull rope across edge or pinches wire.



Slings with bent strands of wire standing out from their regular position in the body of the sling must be removed from service. ALWAYS protect the rope from sharp edges with wear pads or other devices. NEVER shock load a wire rope sling.



Alrease of lubrication and discoloration of rope are signs of corrosion or heat damage. ALWAYS keep slings away from moisture and DO NOT use wire rope slings above 400°F. For fiber core slings above 200°F.



A section of rope that is flattened, where the cross section is no longer round means the wire has been crushed. NEVER allow loads to be set up on top of slings.



Wires are also if wire rope slings appear flat. Wires wires have lost 1/3 or more of its original diameter, the sling must be taken out of service. NEVER drag wire rope slings on the ground. NEVER pull slings out from under a load.

OTHER REASONS TO REMOVE WIRE ROPE SLINGS FROM SERVICE:

- Capacity information is missing or illegible
- End attachment, including hook, are cracked, deformed or otherwise worn
- Hook throat opening is increased more than 15%
- Hook is twisted out of place by more than 30%

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Phil Hughes, Ed Ferrett



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