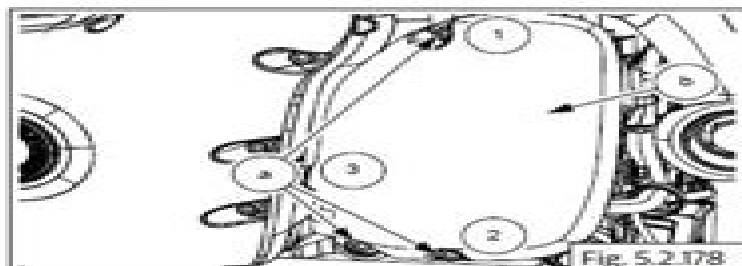


5.2.54. FD Sprocket Cover

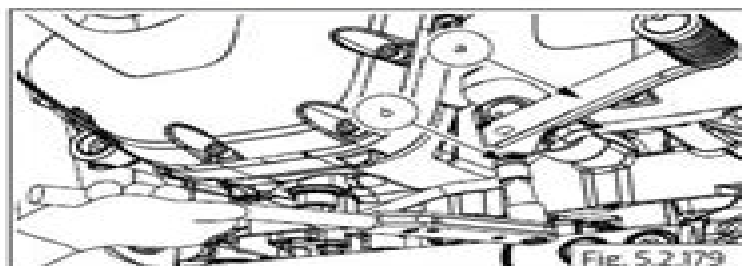
- Assemble FD sprocket cover **(b)** on crankcase LH.
- Locate 3 Nos. Hex socket head bolts **(M6)** **(a)** on FD sprocket cover and tighten in a crisscross pattern to specified torque.



	5 mm Allen Socket with Ratchet and Torque wrench
Torque	10 N-m/1 kgf-m

5.2.55. Gear Shift Linkage

- Assemble gear shift lever **(a)** on shaft such that the pedal is parallel to LH foot rest.
- Locate flange Hex bolt **(M6)** **(b)** on gear shift lever and tighten to specified torque.

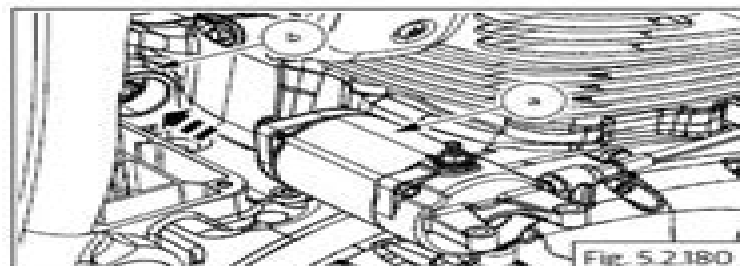


	10 mm socket with Torque Wrench
Torque	10 N-m/1 kgf-m

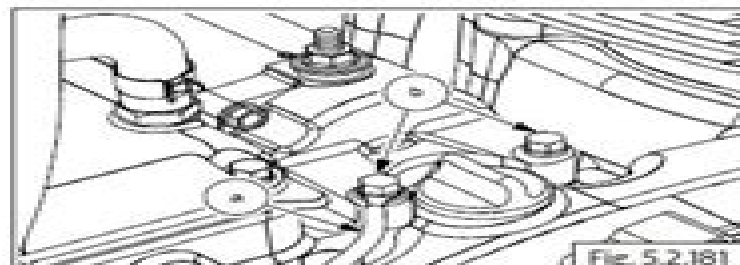
5.2.56. Starter Motor

NOTE

- Do not tap on the starter motor. It may damage the internal parts.
- Inspect the starter drive shaft teeth for any wear-out OR damages.
- Locate starter motor **(a)** into the housing **(b)** on upper crankcase LH.



- Position negative (-ve) cable **(a)** eyelet over starter motor rear mounting hole and locate 1 No. Hex head flange bolt **(M5)** **(b)** sufficiently.



- Locate 1 No. Hex head flange bolt **(M5)** **(a)** on the forward mounting hole on starter motor.
- Tighten both bolts to specified torque.

	8 mm Socket with Ratchet and Torque wrench
Torque	10 N-m/1 kgf-m

Gse 650 Service Manual

Marcel A. Müller



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