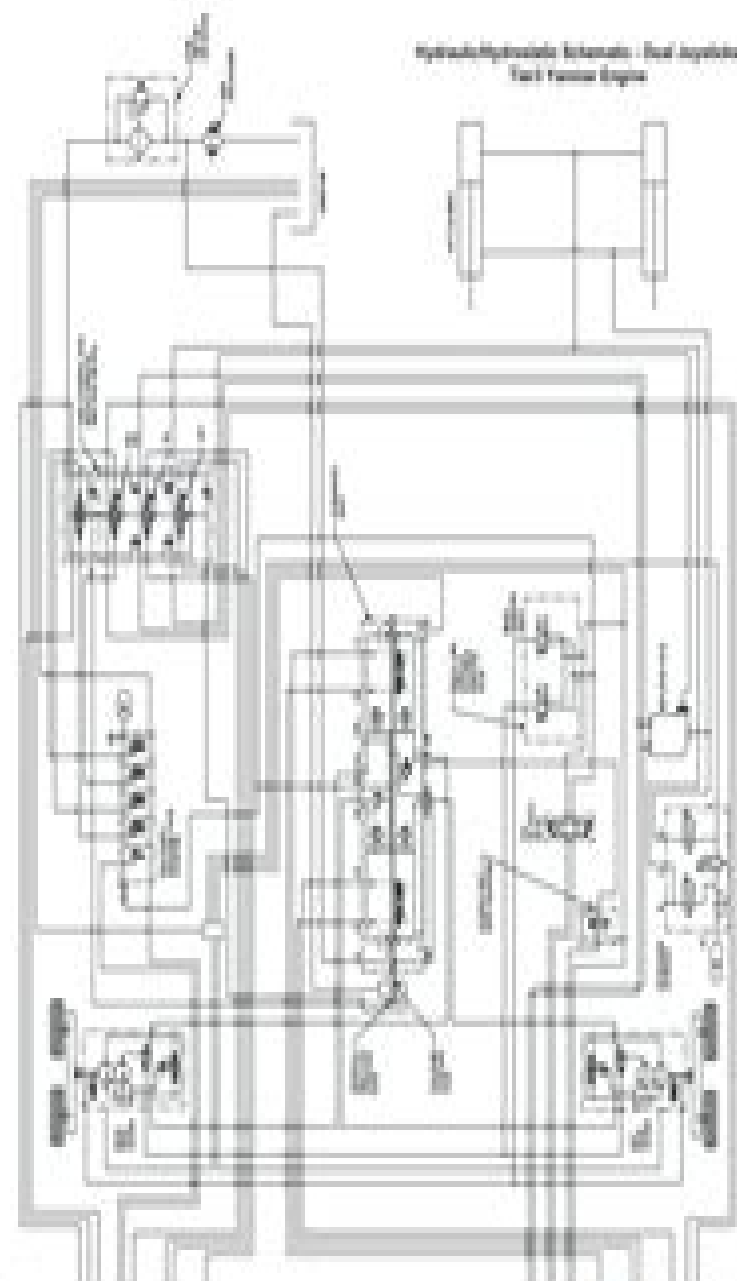


## HYDROSTATIC SYSTEM

Problem	Possible Cause	Remedy
Left side doesn't flow in either direction, right side operates normally.	Excessive internal leakage in left drive motor	Perform "Case Drain Test" on left drive motor. Repair or replace as needed. Refer to motor manufacturer's service manual.
	Excessive leakage in gear and hydrostatic pump.	Refer to pump manufacturer's manual for service procedures. Repair or replace the first pump as needed.
	Relief valves on gear and hydrostatic pump malfunctioning.	Adjust relief valve with flow on reg. hydrostatic pump. See "Hydrostatic Pump Relief Valve" information in this chapter. System should switch to the right side. Replace defective relief valve as needed.
	Service controller malfunctioning.	Refer to the pump manufacturer's manual for service procedures. Repair or replace rear pump as needed.
	Control oil leakage to gear and hydrostatic motor is disconnected.	Reattach control oil line(s).
Left side doesn't flow in one direction.	Relief valve on gear and hydrostatic pump is malfunctioning.	Adjust relief valve with other relief valve on front pump. System should switch to the reverse direction. Clean or replace the faulty valve as needed.
	Gear and hydrostatic pump malfunctioning.	Refer to pump manufacturer's manual for service procedures. Repair or replace front pump as needed.
	Service controller malfunctioning.	Refer to pump manufacturer's manual for service procedures. Repair or replace front pump as needed.

## HYDROSTATIC SYSTEM



# Gehl 5640 E Series Service Manual

**J Elliott**



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