

# Daewoo Kalos 2002-2006 Workshop Manual



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Fig. 1: Upper End  
Courtesy of GENERAL MOTORS CORP.

Callouts For Fig. 1

Callout	Component Name
1	Engine Cover
2	Oil Cap
3	Valve Cover
4	Valve Cover Bolt
5	Valve Cover Washer
6	Valve Cover Gasket
7	Hydraulic Valve Lash Adjuster
8	Valve Key
9	Valve Spring Retainer
10	Valve Spring
11	Valve Stem Oil Seal

Fig. 1B1: Measuring Inner Diameter Of Cylinder Head Journal With Bore Gage  
Courtesy of GENERAL MOTORS CORP.

Using a bore gage (1), measure the inner diameter of the cylinder head journal at the 5 places. The clearance of the journal is measured by the difference between the outer diameter of the camshaft the inner diameter of the cylinder head journal part.

## Specifications

- The journal clearance standard is 0.05-0.091 mm (0.0020-0.0036 in).
- The journal clearance limit is 0.15 mm (0.0059 in).
- The camshaft journal outer diameter (1) is 43.425-43.450 mm (1.7096-1.7106 in).
- The inner diameter cylinder head journal part (1) is 43.500-43.516 mm (1.7126-1.7132 in).
- The camshaft journal outer diameter (2) is 43.625-43.650 mm (1.7175-1.7185 in).

# Kalos Engine Manual

**JL Elias**



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