

# 2013 Flat Rate Labor Chart



1 UNIT = 6 minutes (1/10 hr.)

R&R = Remove & Replace

## WALK BEHIND MOWERS

SECTION	TIME UNITS	JOB DESCRIPTION
CABLES	1	Adjust
	2	Replace
	4	Replace (Royal)
WHEEL/ DRIVE SYSTEM	5	Ground Speed Control Levers
	1	Replace wheel (add 1 unit for drive wheel)
	5	Replace friction wheel
	5	Replace idler pulley
	3	Replace engine pulley (Royal)
	4	Replace engine pulley
	4	Replace axle or drive pulley
	2	Replace transmission drive pulley
	6	Replace front axle (Royal)
	8	Replace rear axle (Royal)
ELECTRICAL SYSTEM	2	Replace drive belt (Royal)
	3	Replace drive belt
	8	R&R transmission
	2	Replace battery

## RIDING MOWERS

SECTION	TIME UNITS	JOB DESCRIPTION
CABLES/ CONTROLS	4	Replace clutch cable
	5	Replace transmission cable
	4	Replace brake cable
	5	Replace height adj. lever
	8	Replace height adj. components
	4	Replace pedal clutch/brake
	2	Throttle/choke cable
STEERING	2	Replace steering wheel
	4	Replace steering shaft
	4	Tie rod end
	3	Replace steering chain
	5	Replace steering cable
	3	Replace steering return spring
	6	R&R steering sector
	6	R&R front axle
TRANSMISSION/ SYSTEM	1	R&R grease fittings
	3	Front axle spindle assembly
	5	Replace transmission belt
	2	Replace idler (trans. gear box)
	1	Replace front wheel
	2	Replace rear wheel
	20	R&R transaxle
	2	Brakes (adj.)
	3	R&R brakes
	2	Tire repair
ENGINE	3	Replace tire
	3	Drive pulley idler
	4	Install tube
	15	R&R engine (850-12 & 970-12)
MISCELLANEOUS	25	R&R engine (except 850-12 & 970-12)
	2	Seat
	4	Hood
	2	Battery
	3	Grill
	1	Foot pads

SECTION	UNITS	JOB DESCRIPTION
HANDLE	5	Replace upper (Royal)
	3	Replace upper
	2	Replace lower
HEIGHT ADJUST	8	Replace handle (Royal)
	3	Replace each adjuster/axle on drive wheel
	2	Replace each adjuster/axle on non-drive wheel
MOWER DECK	15	Replace deck assembly (Royal)
	40	Replace deck (Royal)
	10	Replace deck
	1	Covers
	5	Replace blade/hub Deck support kit
CUTTING DECK	3	Spring
	2	Replace blade
	4	Replace front bumper
	1	Replace front fender
	6	Replace blade spindle/mandrel
	5	Replace blade brake
	4	Replace blade belt primary/secondary
	3	Replace belt pulley
	8	Replace deck support frame
	5	Height adjustment
	3	Replace deck complete
	10	Replace cutting deck (shell)
	2	Quadrant (850-12)
	3	PTO idler pulley
	2	Replace front deck roller
ELECTRIC/ SYSTEM	1	Replace rear deck roller
	4	Replace idler (cutting deck)
	10	Repair lift assembly
	8	Electric actuator
FUEL SYSTEM	4	Replace starter solenoid
	2	Replace micro switch
	2	Replace battery
	2	Replace ignition switch
	10	Replace main harness
	3	Replace voltage regulator
	4	R&R Gauges & Switches
	6	R&R PTO clutch (electric)
	1	Wire connector clutch connector wire
	2	Replace tank (850-12 & 970-12)
	1	Replace filter/hose
	6	R&R fuel tank (except 850-12 & 970-12)
	1	Covers all

10 Rear Fender  
4 Dash  
5 Muffler

# Engine Labor Pricing Guide

**United States. National Bituminous  
Coal Commission, United States.  
Bituminous Coal Division**

## Engine Labor Pricing Guide:

**Armed Services Pricing Manual (ASPM): Price analysis**, 1986      **Motor Maintenance Data Book and Flat-rate Manual** B. M. Ikert, 1929      **Automotive Repair Industry** United States. Congress. Senate. Committee on the Judiciary. Subcommittee on Antitrust and Monopoly, 1969      **Handbook of Mechanical and Electrical Cost Data** Halbert Powers Gillette, Richard Turner Dana, 1918      *Fundamentals of Automotive Maintenance and Light Repair* Kirk VanGelder, 2019-01-21 Designed to prepare new technicians for ASE G1 Certification Fundamentals of Automotive Maintenance and Light Repair Second Edition covers the foundational theory and skills necessary to prepare entry level technicians to maintain and repair today's light duty vehicles      **Automotive Repair Industry** United States. Congress. Senate. Committee on the Judiciary. Subcommittee on Antitrust and Monopoly, 1969      *Motor Age*, 1923      Manual of Instructions for Compiling Reports on Cost and Realization (Cost Form 3 Revised) for Bituminous Coal Mines with an Average Daily Productive Capacity in Excess of 50 Tons And/or All Mines Shipping Directly by Rail Or River Regardless of Daily Capacity ... United States. National Bituminous Coal Commission, United States. Bituminous Coal Division, 1940  
*Warranty Program for VTA-903T and VTA-903-T600 Cummins Engine Warranty (DAAE07-89-D-A005 and DAAE07-91-D-A004).*, 1997      **Manual of Instructions for Compiling Reports on Cost and Production Tonnage (cost Form No. 4) for Bituminous Coal Mines with an Average Daily Productive Capacity in Excess of 50 Tons And/or All Mines Shipping Directly by Rail Or River Regardless of Daily Capacity** United States. Bituminous Coal Division, 1940  
Manual of Instructions for Compiling Reports on Cost and Realization (Cost Form 3 Revised) United States. Bituminous Coal Division, 1940      **Fundamentals of Medium/Heavy Duty Diesel Engines** Gus Wright, 2015-12-16 Based on the 2014 National Automotive Technicians Education Foundation NATEF Medium Heavy Truck Tasks Lists and ASE Certification Test Series for truck and bus specialists Fundamentals of Medium Heavy Duty Diesel Engines is designed to address these and other international training standards The text offers comprehensive coverage of every NATEF task with clarity and precision in a concise format that ensures student comprehension and encourages critical thinking Fundamentals of Medium Heavy Duty Diesel Engines describes safe and effective diagnostic repair and maintenance procedures for today's medium and heavy vehicle diesel engines      Automotive Repair Industry: December 3, 4, and 5, 1968 United States. Congress. Senate. Committee on the Judiciary. Subcommittee on Antitrust and Monopoly, 1969      Maintenance Expenditure Limits for Military Standard Engines (military Design) and Outboard Motors, 1993      *Federal Register*, 2013-09      Department of Defense Appropriations for ... United States. Congress. House. Committee on Appropriations, 1971      Department of Defense Appropriations for 1972 United States. Congress. House. Appropriations, 1972      *Department of Defense Appropriations for 1972* United States. Congress. House. Committee on Appropriations, 1971      Secretary of Defense, Chairman, Joint chiefs of staff, overall financial statements, Service secretaries and Chiefs of staff United States. Congress. House. Committee on

Appropriations,1971      **Congressional Record** United States. Congress,1979 The Congressional Record is the official record of the proceedings and debates of the United States Congress It is published daily when Congress is in session The Congressional Record began publication in 1873 Debates for sessions prior to 1873 are recorded in The Debates and Proceedings in the Congress of the United States 1789 1824 the Register of Debates in Congress 1824 1837 and the Congressional Globe 1833 1873

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