

## Grade 9

## Paper 1

**Time** : 1 ½ hours

**Marks** :70

**Examiner** :

**Date** :

### **Instructions:**

Read the following instructions carefully before answering the questions.

1. This EXAMINATION consists of SIX questions and covers the following topics:

#### **SECTION A**

Short Questions	Question 1	10 marks
	Question 2	6 marks
	Question 3	5 marks
	<u>Total section A:</u>	<u>21 marks</u>

#### **SECTION B:**

Accounting Equation	Question 4	10 marks
Journals	Question 5	31 marks
General Ledger	Question 6	8 marks
	<u>Total section B:</u>	<u>49 marks</u>

**TOTAL 70 marks**

2. Answer ALL the questions.
  3. Read the instructions for each question carefully and take note of what is required.
  4. Number the answers carefully according to the numbering system used in this question paper. No marks will be awarded for answers that are numbered incorrectly.
  5. Use the mark allocation below as a guide when answering each question.
  6. Write neatly and legibly.
  7. Good luck!
-

# Ems Grade9 Test Final Examination

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web api 600 603 623 594 602 trim number chart standard trim configurations the following table details standard trim materials available for gate globe check valves including nominal seating surface stem and backseat bushing or weld deposit materials and hardness where applicable api trim number nominal trim trim code

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web api 600 trim number chart trim material seat disk backseat stem notes 1 410 410 410 410 410 2 304 304 304 304 304 3 f310 310 310 310 310 4 hard 410 hard 410 hard 410 410 410 seats 750bhn min 5 hardfaced stellite stellite 410 410 5a hardfaced ni cr ni cr 410 410 6 410 and cu ni cu ni 410 410 410 7 410 and

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web api 600 602 gives the list of trim material that can be used in the valve the most common trim grades are astm a410 13cr astm a316 alloy 20 19cr 29ni and monel cuni alloy here in the image you can see the simplified chart of the trim material against trim number the seat disc backseat and stem material are specified

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web jan 3 2011 i m not a valve specialist and i would like to understand more about what is the right trim material for a specific application example what are the limitation of api trim 8 13 cr hf what is the recommended service and condition for every trim number based on api 600 602

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web api has standardized trim materials by assigning a unique number to each set of trim materials 1 nominal trim 410 trim code f6 stem and other trim parts 410 13cr 200 275 hbn disc wedge f6 13cr 200 hbn seat surface 410 13cr 250 hbn min trim material grade 13cr 0 75ni 1mn service

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web the trims of a gate valve is officially defined in api 600 as the stem the body seating surface the gate seating surface the backseat bushing and the small internal parts that normally contact the service fluid



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web api 602 trim number removable replaceable functional parts of the valve that are exposed to the flow medium such as stem closure member and seating surfaces is termed as trim valve body bonnet yoke does not include in trim the number corresponding to material used in api 600 and api 602 are termed as trim numbers commonly used

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web aug 23 2017 api 623 for globe valves and api594 for swing check valves is now used in lieu of obsolete bs 1868 and bs 1873 on the new chart you will see numerous changes for instance even though api no longer references trim 2 for api603 gate globe check and in some commodity api600 gate valves in lower classes and under 300nb

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web api 600 trim table page 1 2 trim number nominal trim seat surface hardness hb minimum a seat surface material type seat surface typical grade stem backset a 350 trim 5 or 5a see trim 5 or 5a 15 304 dual hardfaced 350 co cr a d aws a5 13 ecocr a a5 21 ercocr a 18cr 8ni astm a276 t304 note e 16 316 dual