

- Remove 4 bolts securing gear case to drive shaft housing.



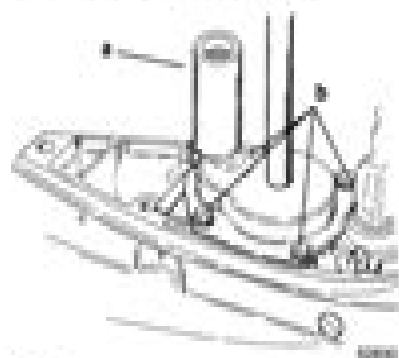
a - Bolt (4)

## Disassembly

### Water Pump

**NOTE:** If water tube seal remained in drive shaft housing, remove seal from housing and reinstall on water pump cover. Secure seal to cover with Loctite 403.

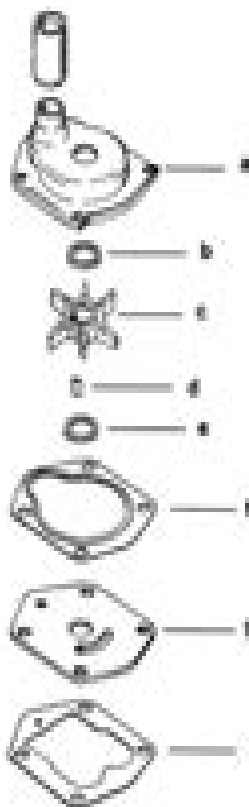
- Remove 4 bolts securing pump cover.



a - Bolt  
b - Bolt (4)

**NOTE:** Replace cover if thickness of steel at discharge slot is 0.060 in. (1.524mm) or less, or if grooves (other than impeller seating groove) in cover rib are more than 0.030 in. (0.762mm) deep.

- Remove cover, washer (above impeller), impeller, key and washer (below impeller).
- Remove cover gasket, base plate and base gasket.

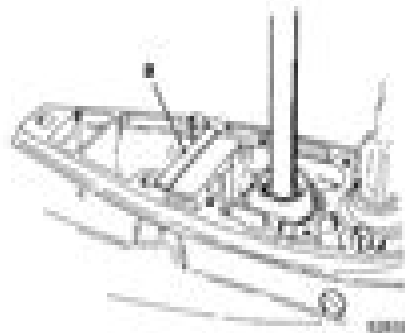


a - Cover  
b - Washer (above impeller)  
c - Impeller  
d - Key  
e - Washer (below impeller)  
f - Cover Gasket  
g - Base Plate  
h - Base Gasket

**NOTE:** Replace impeller if:

- Impeller blades are cracked, bent or worn.
- Impeller is pitted or melted.
- Rubber portion of impeller is not bonded to impeller hub.

- Remove and/or replace exhaust deflector plate if damaged.



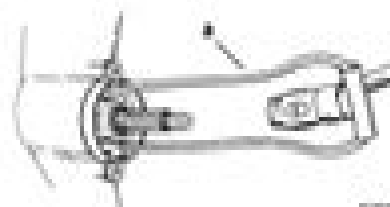
a - Deflector Plate

- Remove bearing carrier attaching bolts and locking tab washers or flat washers. Discard tab washers.



a - Bolts and Tab Washers or Flat Washers  
b - Tab Washers (Type I)

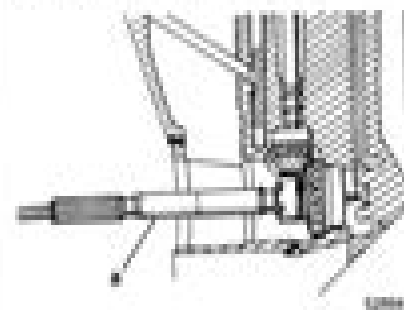
- Using Puller (91-27790), remove carrier assembly from gear case.



a - Puller (91-27790)

**NOTE:** When removing propeller shaft assembly, cam follower may dislodge. Retrieve follower from gear housing.

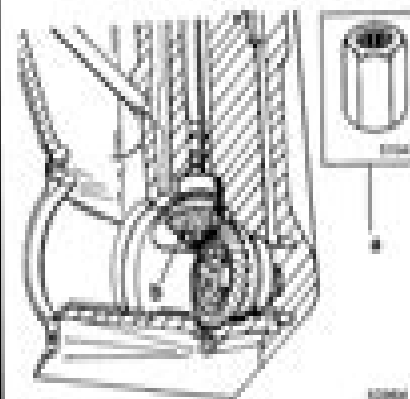
- Remove propeller shaft assembly.



a - Propeller Shaft

Model	Drive Shaft Holding Tool
25, 40/50 (4-Stroke)	91-82180M
Force 40/50	91-825190
30/40, 40/50	91-825190

- Remove pinion nut and discard.



a - Drive Shaft Holding Tool  
b - Pinion Nut

- Remove drive shaft assembly and pinion gear.

# Mercury Elpto Service Manual

**M Carnoy**



## **Mercury Elpto Service Manual:**

*Seloc's Mercury Outboard, 1965-1986* Joan Coles, Clarence W. Coles, 1986      Mercury Outboard Motor Service Manual, Vol. 5 ,1976      **Mercury Outboard Motor Service Manual** ,1976\*      **Mercury Outboards Service Manual** Mercury Marine,1988      *Mercury Outboards Service Manual* Mercury Marine,1979      **Mercury Outboards Service Manual** Mercury Marine,1984      **Mercury Marine Service Manual, Mercury Outboards 1965 and Prior** Kiekhaefer Mercury. Fon du Lac, Wis,1958      **Mercury Outboards Service Manual** Mercury Marine,1980      **Master Service Manual** Brunswick Corporation. Kiekhaefer Mercury Division,1971      Mercury and Mariner Outboards Service Manual Brunswick Corporation. Mercury Marine,1995      *Seloc's Mercury Outboard, 1965-1986* Joan Coles, Clarence W. Coles,1986      Seloc Mercury Outboards 1965-89 Repair Manual Joan Coles, Clarence W. Coles,1998      Clymer Mercury Outboard Shop Manual 45-225 Hp, 1972-1989 Penton Staff,1987-04-01 With the help of the Clymer Mercury Outboard Shop Manual 45 225 Hp 1972 1989 Repair Manual in your toolbox you will be able to maintain service and repair your outboard motor to extend its life for years to come Clymer manuals are very well known for their thorough and comprehensive nature This manual is loaded with step by step procedures along with detailed photography exploded views charts and diagrams to enhance the steps associated with a service or repair task This Clymer manual is organized by subsystem with procedures grouped together for specific topics The language used in this Clymer repair manual is targeted toward the novice mechanic but is also very valuable for the experienced mechanic The service manual by Clymer is an authoritative piece of DIY literature and should provide you the confidence you need to get the job done and save money too      **Mercury Outboards Service Manual, Models 50, 70** ,1980      *Mercury and Mercury/Mariner Outboards Service Manual* Brunswick Corporation. Mercury Marine,198?      Mercury Marine Service Manual ,1974\*      **1957 Mercury Maintenance Manual** Ford Motor Company,2020-05-10 This 1957 Mercury Maintenance Manual is a high quality licensed PRINT reproduction of the service manual authored by Ford Motor Company and published by Detroit Iron This OEM factory manual is 8 5 x 11 inches paperback bound shrink wrapped and contains 688 pages of comprehensive mechanical instructions with detailed diagrams photos and specifications for the mechanical components of your vehicle such as the engine transmission suspension brakes fuel exhaust steering electrical and drive line Service repair manuals were originally written by the automotive manufacturer to be used by their dealership mechanics The following 1957 Mercury models are covered Colony Park Commuter Montclair Monterey Turnpike Cruiser Voyager This factory written Detroit Iron shop manual is perfect for the restorer or anyone working on one of these vehicles      **Mercury Outboards Service Manual** ,1984      Mercury Outboards ,1984      Clymer Mercury Outboard Shop Manual 45-225 Hp, 1972-1989 Penton Staff,1987-04-01 With the help of the Clymer Mercury Outboard Shop Manual 45 225 Hp 1972 1989 Repair Manual in your toolbox you will be able to maintain service and repair your outboard motor to extend its life for years to come Clymer manuals are very well known for their thorough and

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