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diy machinist hammer beginner metal lathe project from brass - Mar 18 2023 web i added a few notches to hold o rings i used a v shaped chamfer bit in the lathe refer to video you may want to sand the entire thing while using the lathe to rotate your project i used some heavy grit 220 and then some steel wool 0000 i then buffed the whole thing with a buffing wheel on my grinder