



16499

a - Mounting Bolts

Figure 4. Rear Mounts

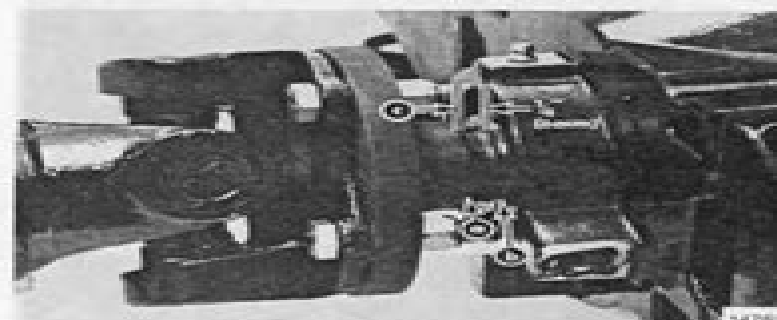
## INSTALLATION

### NOTICE

If engine mounts or drive shaft have been changed, refer to "Alignment" before starting installation.

1. Lift engine with an overhead hoist, using suitable sling and lifting eyes on engine.
2. Set engine on stringers.
3. Connect drive shaft to output flange. Torque screws and nuts to specifications.
4. Relieve hoist tension from engine; then slide engine fore or aft as needed to obtain a  $\frac{1}{4}$ " (6mm) between flange shoulder and extension shaft housing bearing. (Figure 1)

**IMPORTANT:** Failure to properly position output shaft flange (as described following) may result in bearing damage.



14765

a - Flange Shoulder

b - Bearing

c -  $\frac{1}{4}$ " (6mm)

Figure 1. Distance Between Output Shaft Shoulder and Bearing



- a - Distance Between Bearing Support Attaching Bolts and Grease Fitting  
b - Distance Between Bearing Support Attaching Bolts and Engine Mount Bolts  
c - Distance Between Bearing Support Attaching Bolts and Engine Mount Bolts

Figure 2. Engine Alignment

# **Mercury MCM 140 Service Manual**

**Tao Wei**



## **Mercruiser Mcm 140 Service Manual:**

**The Rudder** ,1971      **The Rudder** Thomas Fleming Day,1971      Mercury Outboards Service Manual Mercury Marine,1979      *Cars & Parts* ,1988      2005 National Electrical Estimator Edward J. Tyler,2004-11 If you need to estimate the cost of electrical systems in buildings this book will be your most reliable guide to selecting the right material figuring the labor time required for installation and totaling the installation cost and material price Ed Tyler was named National Estimator of the Year by the American Society of Professional Estimators His depth and breadth of knowledge make him one of the nation s foremost authorities on electrical estimating Book jacket      **Car Life** ,1962      Electrical Construction Estimator, 1993 Edward J. Tyler,1992-11      **MerCruiser Service Manual Number 4** ,1986      **Mill and Factory** ,1959  
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