MODEL 44 TRAC-LOK

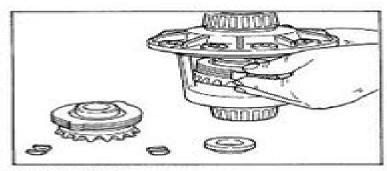


FIGURE #17

Remove the case from the axle shaft. Turn case with the flange or ring gear side up and allow the step plate, side gear and clutch pack to be removed from the case. Remove the retainer clips from both clutch packs to allow separation of the plates and discs. Keep the stack of plates and discs exactly as they were removed.

INSPECTION OF ALL PARTS FOR WEAR, SCORE, ETC.

Plates and discs — If any one member of either stack shows evidence of excessive wear or scoring, the complete stack is to be replaced on both sides.

Side gears and pinion mate gears — The gear teeth of these parts should be checked for extreme wear and possible cracks. The external teeth of the side gear, which retain the conceatric groove discs, should also be checked for wear or cracks. If replacement of one gear is required due to wear, etc., then both side gears, pinton mate gears, and washers are to be replaced.

Cross Pin — If excessive wear is evident, the cross pin should be replaced.

Axle Shafts Spacer — If excessive wear is evident on the ends of the spacer block, it should be replaced and axle shaft end play should be adjusted. (Refer to vehicle service manual).

Clutch Retainer Clips — If wear is evident on any one of the retainer clips, all four clips must be replaced.

Differential Case — If scoring, wear or metal pick-up is evident on the machined surfaces, then replacement of the case is necessary.

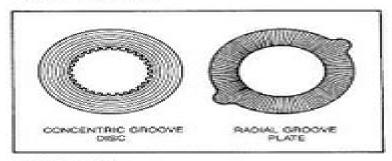


FIGURE #18

Example of radial groove plate and the concentric groove disc.

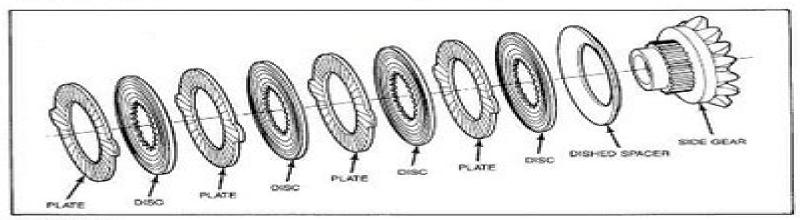


FIGURE #19

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Reviewing Manual Dana 44 Cable: Unlocking the Spellbinding Force of Linguistics

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