

Camshafts

- Engage the rear camshaft sprocket with the camshaft chain as shown.
Timing Marks [A] and R Mark [B]
Cylinder Head Upper Surface [C]
Front [D]
- Pull the front side (inlet side) of the chain taut to install the camshaft.
- Install the rear chain tensioner and check the front/rear chain timing again.
- The timing marks must be aligned with the cylinder head upper surface and positioned as shown after chain tensioner installation.
- Install the rocker cases and rocker case covers (see this chapter).
- Tighten:
Torque - Timing Inspection Cap, Rotor Bolt Cap: 1.5 N·m (0.15 kgf-m, 13 in-lb)

Camshaft Sprocket Installation

- Use the sprocket marked F for the front camshaft [A] and the sprocket marked R for the rear camshaft [B].
- Apply a non-permanent locking agent to the camshaft sprocket bolts and tighten them to the specified torque.
Torque - Camshaft Sprocket Bolts: 15 N·m (1.5 kgf-m, 11 ft-lb)

Camshaft/Rocker Case Wear

- Cut strips of plastigage to journal width. Place a strip on each journal parallel to the camshaft installed in the correct position.
- Measure each clearance between the camshaft and the rocker case using plastigage.

NOTE

Do not turn the camshaft when the plastigage is between the journal and camshaft cap.

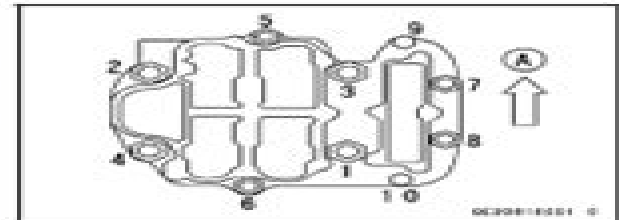
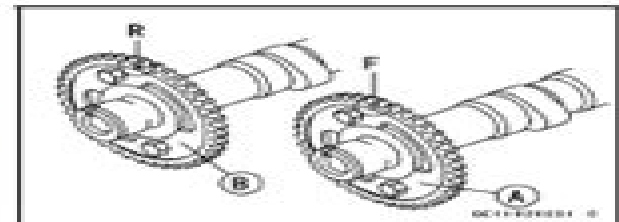
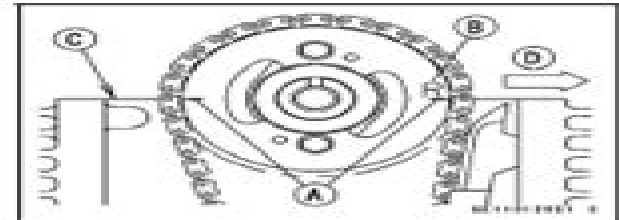
- Apply molybdenum disulfide oil to the threads and seating surface of $\phi 12$ mm nuts and both sides of washers.
- Tighten the rocker case nuts and bolts temporarily following the tightening sequence shown, and then tighten them to the specified torque.

Torque - Rocker Case Nuts $\phi 12$ mm: 78 N·m (8.0 kgf-m, 58 ft-lb)

Rocker Case Nuts $\phi 8$ mm: 25 N·m (2.5 kgf-m, 18 ft-lb)

Rocker Case Bolts $\phi 6$ mm: 8.8 N·m (0.90 kgf-m, 78 in-lb)

Inlet Side [A]



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