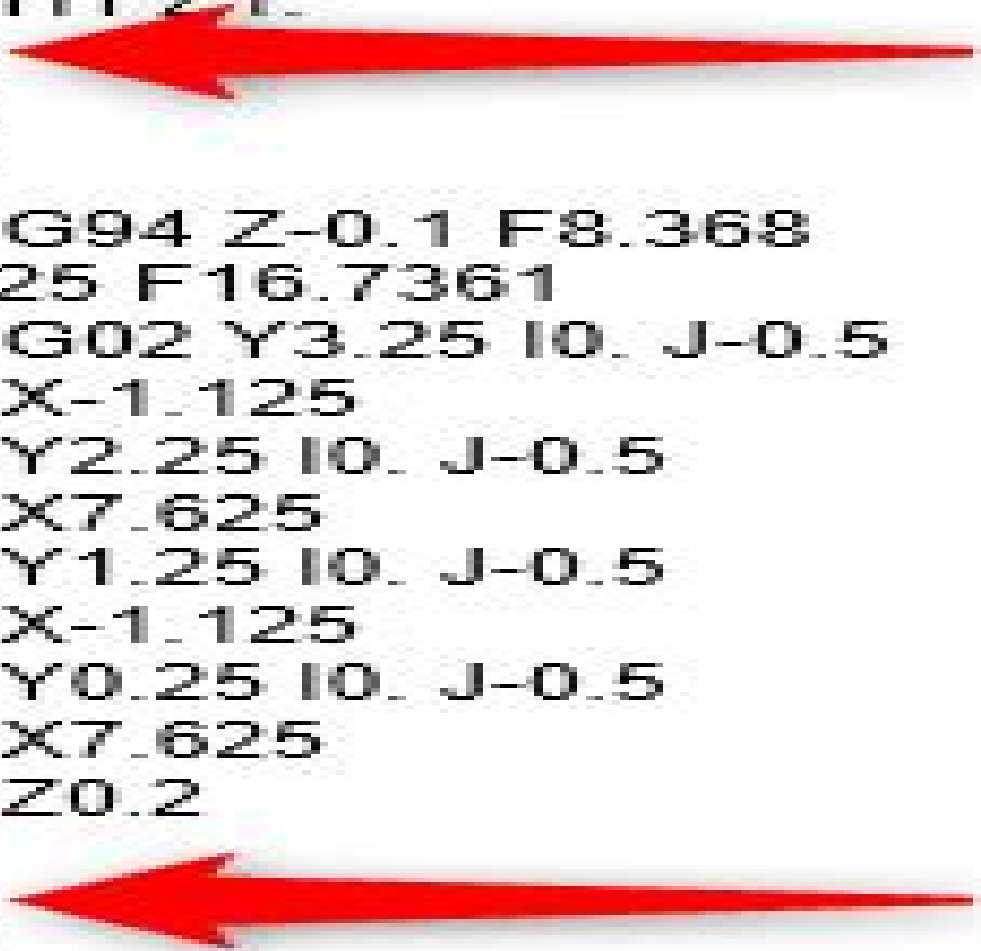


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16 T2
17 G54 G90
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Two large red arrows are positioned horizontally, pointing from the right towards the left. The first arrow is located between line 19 and line 20, pointing directly at the 'M88' command. The second arrow is located between line 34 and line 35, pointing directly at the 'M89' command.

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