



Removing the Electric Clutch

⚠ DANGER

To avoid personal injury:

- Park the machine on a hard and level surface.
- Lift up and hold with jack stands or blocking the rear of the machine, do not operate the machine during the work.

1. Disconnect the coupler (1).
2. Remove the mower belt (4).
3. Remove the PTO clutch stopper (2) and the flange bolt (5).
4. Remove the electric clutch (3).

(When reassembling)

■ IMPORTANT

- Tighten the flange bolt (5) to the tightening torque below.
- Install the PTO clutch stopper (2) to the arrow hole, next to the wire harness.
- Make sure to install the spring plate (6) with cup face up.

Tightening torque	Flange bolt	62.8 to 72.5 N·m 5.4 to 7.4 kgf·m 46.3 to 53.5 lbf·ft
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- | | |
|------------------------|------------------|
| (1) Coupler | (5) Flange Bolt |
| (2) PTO Clutch Stopper | (6) Spring Plate |
| (3) Electric Clutch | |
| (4) Mower Belt | A: Hole |

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Removing HST Pulley

1. To remove the HST pulley (1) and HST belt (5), turn the HST tension arm (3) with a square wrench.
2. Remove the HST pulley (1) and HST belt (5).
3. Remove the 4 tapping bolts (2) for engine.

(When reassembling)

■ IMPORTANT

- Tighten the tapping bolt (2) to the tightening torque below.
- Apply "HENKEL LOCTITE C5-A copper based anti-seize lubricant" or equivalent to the engine shaft.
- Attach the HST pulley (1) with long side down.
- Attach the HST tension spring (4) with the long hook to the pulley side.

Tightening torque	Tapping bolt	57.8 to 67.8 N·m 5.9 to 6.9 kgf·m 42.5 to 50.0 lbf·ft
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- | | |
|---------------------|------------------------|
| (1) HST Pulley | (4) HST Tension Spring |
| (2) Tapping Bolt | (5) HST Belt |
| (3) HST Tension Arm | |

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