



4. Swing bracket

- 1. Particularly adjust the upper structure a little so that the swing fulcrum pin does not hit the door cylinder.

1. Put out the swing cylinder fulcrum pin.
2. Adjust out the swing fulcrum pin downward to remove the swing bracket.

When reassembling:

- The clearance between the swing bracket and the actual frame should be adjusted less than 0.5" or 12.5 mm using thrust roller.
- Apply grease to the thrust roller.
- Apply grease to the pin and the bracket.



5. Door cylinder

1. Ground the door handle tightly.
2. Remove the head pin and remove the door cylinder.



6. Tap out the pivot pin of the door inserts.



7. Door blade assembly

1. Release out the door frame pin towards the ground.
 - Care should be taken that the legs are not caught between the fulcrum and the handle.
2. Remove the door blade assembly.



8. Support de loquete

- Faire passer, au préalable, un peu la structure supérieure de la porte à ce que la goupille de serré d'orientation ne se cogne pas contre le cylindre de la porte.

1. Enlever la goupille de serré d'orientation.
2. Décaler à l'aide d'un marteau la goupille de serré d'orientation pour retirer le support d'appui de pivotement.

Quand remonter:

- Les jeu entre le support du pivot et le cylindre de rotation doivent être moins de 0.5 mm au moyen du rouleau de butée.
- Appliquer de la graisse aux bagues de butée.
- Appliquer de la graisse à la goupille et au support.

9. Cylindre de porte

1. Déposer le serré de porte soigneusement.
2. Retirer la goupille de serré et retirer le cylindre de porte.

10. Taper sur la goupille de butée pour la faire sortir vers l'extérieur.

11. Ensemble de la serré de porte

1. Faire sortir la goupille d'axe d'axe à l'aide d'un marteau vers le cylindre.
 - Faire attention à ce que les jambes ne soient pas coincées entre l'axe d'axe et le cylindre.



2. Retirer l'ensemble de la serré de porte.

12. Schwenkarm

- Entfernen Sie die obere Biegebohr-Lücke ein wenig, so daß der Schwenkpunktpin nicht gegen den Pleierschließzylinder schlägt.

1. Nehmen Sie den Drehzylinder-Lagerbolzen heraus.
2. Verschieben Sie den Schwenkbohrpunkt nach unten heraus und entfernen Sie den Schwenkarm.

Bei Montage:

- Das Spiel zwischen dem Schwenkbohrpunkt und dem Drehpunkt muß mit dem Druckrollen auf weniger als 0.5 mm eingestellt werden.
- Schmieren Sie die Druckrollen.
- Schmieren Sie den Bolzen und den Klotz.

13. Pleierschließzylinder

1. Nehmen Sie den Pleierschließbolzen auf dem Bolzen heraus.
2. Entfernen Sie den Schlüsselbolzen und lassen Sie den Pleierschließzylinder aus.

14. Den Pleierschließbolzen von der Innenseite herausnehmen.

15. Pleierschließ-Einheit

1. Verschieben Sie den Bolzen des Pleierschließpunktes gegen den Zylinderbolzen.
 - Vorsicht: Stellen Sie sicher, das Bein nicht zwischen dem Drehpunkt und dem Zylinder.



2. Entfernen Sie die Pleierschließ-Einheit.

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