Hydraulic System

Item	Quantity
Cummins Diesel Hydraulic Pump Capacity @ 2300	rpm
90 ac (3 az)	196 liter/min (51.7 gal/min)
120 cc (4 oz)	262 liter/min (69.2 gal/min)
25 or (0.8 oz) Wet Brake Cooling Pump	57 liter/min (L5.0 gal/min)
Relief Pressures *	
Main Control Valve	22.5 MPa (3262.5 pci)
Steering Circuit	16 ±1 MPa (2320 ±145 psi)
*Oil temperature 20°C (58°F)	7.75

Torque Specifications, General

TRANSMISSION ZF

Nuts, Locking System Pressure Tubes Into Rear Transmission Cover 42 N·m (31 lbf fr)

Screw, Holding Segment on Pressure Tubes 23 N·m (17 lbf ft)

Capscrews, Screen Into Front Transmission Cover

23 N·m (17 lbf ft)

Capscrews, Tubes and Suction Tube Into Front Transmission Cover 23 N·m (17 lbf ft)

Capscrews, Rear Transmission Cover to Front Transmission Cover 4 N·m (34 lbf ft)

Capscrews, Output Flange to Transmission Housing 34 N·m (25 lbf ft)

Capscrews, Torque Converter Bell Housing to Transmission Housing 46 N·m (34 lbf ft)

Oil Fill Tube with Dipstick and Oil Drain Plug 30 N·m (59 lbf ft) Capscrews, Torque Converter Bell Housing to Transmission Housing 46 N·m (34 lbf ft)

Capscrews, Transmission Oil Filter Head 23 N·m (21 lbf ft)

Capscrews, Torque Converter Housing to Flywheel Housing 46 N·m (34 lbf ft)

Capscrews, Hydraulic Pumps to Transmission 25 N·m (18 lbf ft)

See the section Transmission Repair (ZF-WG161) 1300SRM1456 for other torque values.

DRIVELINE AND AXLE

Capscrews, Universal Yoke 50 N·m (37 lbf ft)

Bolts, Axle to Frame 920 N·m (679 lbf ft)

COUNTERWEIGHT

Top Capscrews 1500 N·m (1106 lbf ft)

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Katrin Zwirglmaier

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