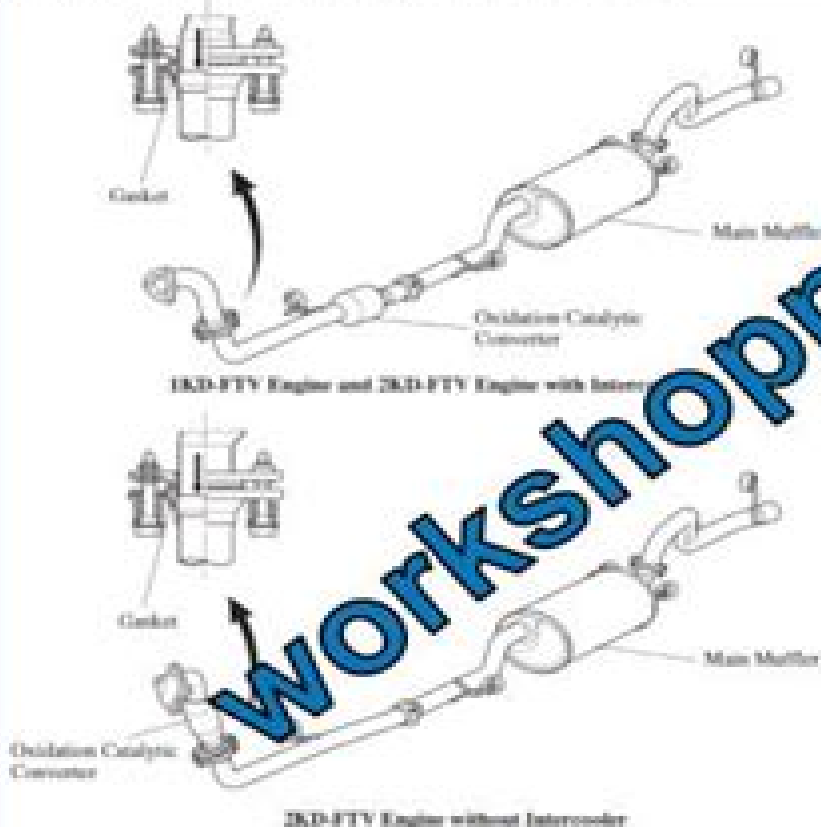


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- A stainless steel exhaust pipe is used for weight reduction and rust resistance.
- A ball joint is used to join the exhaust front pipe and exhaust manifold. As a result, a simple and reliable construction for reducing vibration has been realized.
- The oxidation catalytic converter is used to clean the exhaust gas particulates, HC and CO. The table below describes the location of the converter (where equipped), in accordance with the engine type and exhaust emission regulation compliance.

Emission Regulation	EURO III or Tier 1		EURO I or Non-Compliance
Engine Type	1KD-FTV 2KD-FTV High Version (with Intercooler)	2KD-FTV 2KD-FTV High Version (without Intercooler)	All
Location of Oxidation Catalytic Converter	Integrated with Front Exhaust Pipe	Below Exhaust Manifold	—



ENGINE - 1GR-FE ENGINE

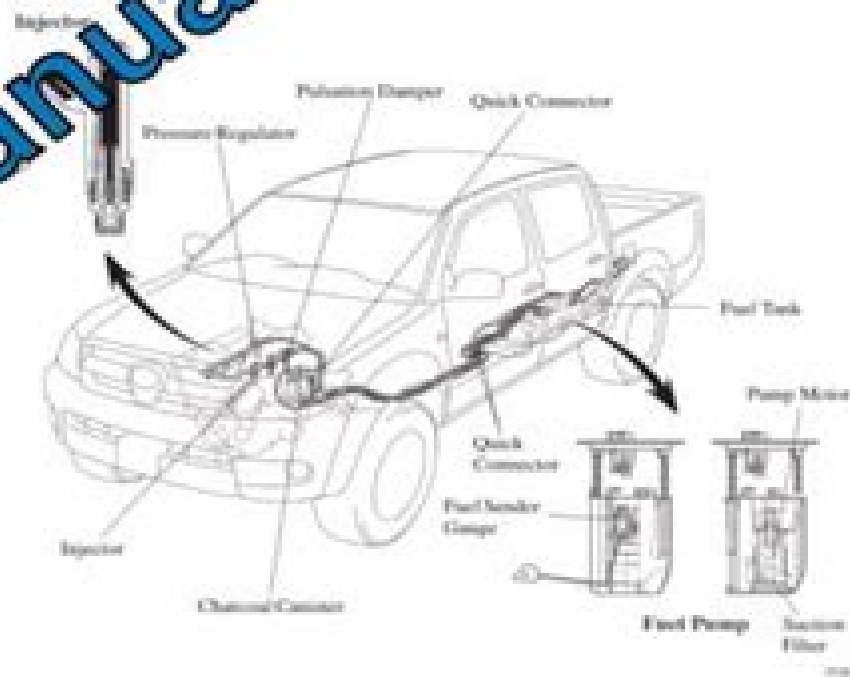
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FUEL SYSTEM

General

Fuel delivery pipe made of plastic has been adopted. A compact 12-hole type fuel injector has been adopted. A common rail system for atomization of fuel. Fuel tank made of plastic has been adopted. The fuel tank is coated with polyethylene layers on the inner and outer surfaces to prevent the permeation of fuel. For details, refer to the 1GR-FE and 2GR-FE Engines and Fuel System Section on page 1G-25.

A compact and lightweight fuel filter with fuel sender gauge has been adopted. A quick connector is used to connect the fuel line with the fuel hose for excellent serviceability.



Hilux Workshop Manual

Max Ellery

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the author's name.

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Table of Contents Hilux Workshop Manual

1. Understanding the eBook Hilux Workshop Manual
 - The Rise of Digital Reading Hilux Workshop Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Hilux Workshop Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Hilux Workshop Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Hilux Workshop Manual
 - Personalized Recommendations
 - Hilux Workshop Manual User Reviews and Ratings
 - Hilux Workshop Manual and Bestseller Lists
5. Accessing Hilux Workshop Manual Free and Paid eBooks
 - Hilux Workshop Manual Public Domain eBooks
 - Hilux Workshop Manual eBook Subscription Services
 - Hilux Workshop Manual Budget-Friendly Options

6. Navigating Hilux Workshop Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Hilux Workshop Manual Compatibility with Devices
 - Hilux Workshop Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Hilux Workshop Manual
 - Highlighting and Note-Taking Hilux Workshop Manual
 - Interactive Elements Hilux Workshop Manual
8. Staying Engaged with Hilux Workshop Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Hilux Workshop Manual
9. Balancing eBooks and Physical Books Hilux Workshop Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Hilux Workshop Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Hilux Workshop Manual
 - Setting Reading Goals Hilux Workshop Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Hilux Workshop Manual
 - Fact-Checking eBook Content of Hilux Workshop Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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