



Clutch and Cooling Blower

1. Pull out the clutch lock nut (2) that has been slack.
2. Set the pressure plate lock nut (1) in the clutch. (See page 5-46.)
3. Remove the cooling blower lock nut and remove the cooling blower (3).

4. Remove the clutch lock nut (2) and remove the clutch.

(When reassembling)

- When installing one-way clutch, install engine oil in the sliding parts.
- Install the one-way clutch (4) in the right direction by referring to the arrow. ("Out side" punch mark needs to face the clutch) as shown in the figure.
- Replace the clutch lock nut (2) with a new one.
- After installing the clutch lock nut (2), make it firmly. Make sure it there is no crack in the clutch lock nut (2).

Ignition torque	Cooling blower lock nut	146 N·m (10.6 kg-m) 14.60 to 15.20 kg-m 15.70 to 16.30 kg-m
	Clutch lock nut	80.2 to 101.8 Nm 8.18 to 10.4 kg-m 8.4 to 10.6 kg-m

- (1) Crankshaft lock Nut
- (2) Clutch Lock Nut
- (3) Cooling Blower
- (4) One way Clutch

(A) Punch Mark

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Ignition Coil and Flywheel

1. Remove the ignition coil (1).
2. Remove the flywheel (2).

(When reassembling)

- Be sure to install the woodruff key (3).
- Adjust the air gap (4) between the ignition coil (1) and flywheel.

NOTE

- Adjust the both side of gap (4) at the ignition coil equally.

Ignition torque	Flywheel specification	1.0 kg-m (0.10 kg-m) 1.0 to 1.1 kg-m
Ignition torque	Ignition coil mounting screw	1.0 to 1.1 kg-m 0.10 to 0.11 kg-m 0.1 to 0.11 kg-m

- (1) Ignition Coil
- (2) Flywheel
- (3) Woodruff Key

(4) Air Gap

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Charge Coil

1. Remove the wiring cover (2).
2. Remove the charge coil (1).

(When reassembling)

- Make sure to install the wire to the connector position.

Ignition torque	Wiring cover mounting screw	0.10 to 0.11 kg-m 0.01 to 0.01 kg-m 0.1 to 0.11 kg-m
	Charge coil mounting screw	0.10 to 0.11 kg-m 0.01 to 0.01 kg-m 0.1 to 0.11 kg-m

(1) Charge Coil

(2) Wiring Cover

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Starter Motor

1. Remove the starter motor (1) with starter motor stay (2).

(When reassembling)

Ignition torque	Starter motor mounting screw (30)	11.0 to 12.5 kg-m 1.10 to 1.25 kg-m 1.0 to 1.2 kg-m
	Starter motor stay mounting screw (30)	4.0 to 4.5 kg-m 0.04 to 0.05 kg-m 0.1 to 0.1 kg-m

(1) Starter Motor

(2) Starter Motor Stay

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I & T Shop Service



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