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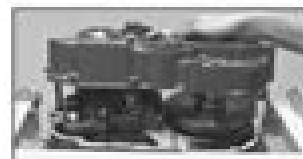


Putting of engine bearing

- Loosen the upper half bearing bolt.
- By spring and spreader pull down all the bearing bolts.
- Release engine mount on engine mount stand.
- Lift right hand bearing half with spreader, push bearing on the frame provided, or push with a thin light plastic mallet (never against the engine case).

CAUTION

CAUTION: When working on the engine, always wear eye protection. Never touch the engine when it is hot. Always use proper tools.



- Remove bearing half and push.



- Take the step 8.750 off the right shaft and set to the middle of the frame.
- Turn the spring 8.750 off the component.
- Remove the oil seal from the bearing by hand.



- Take the bolt 8.750 of the roller bearing and the spring below 8.750 off the component.



Removing the shift mechanism

- Push back the plate 8.750 and pull shift shaft out of the indicator shaft.
- Remove upper head bolt 8.750 and spread bearing press.



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Matthew Coombs



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