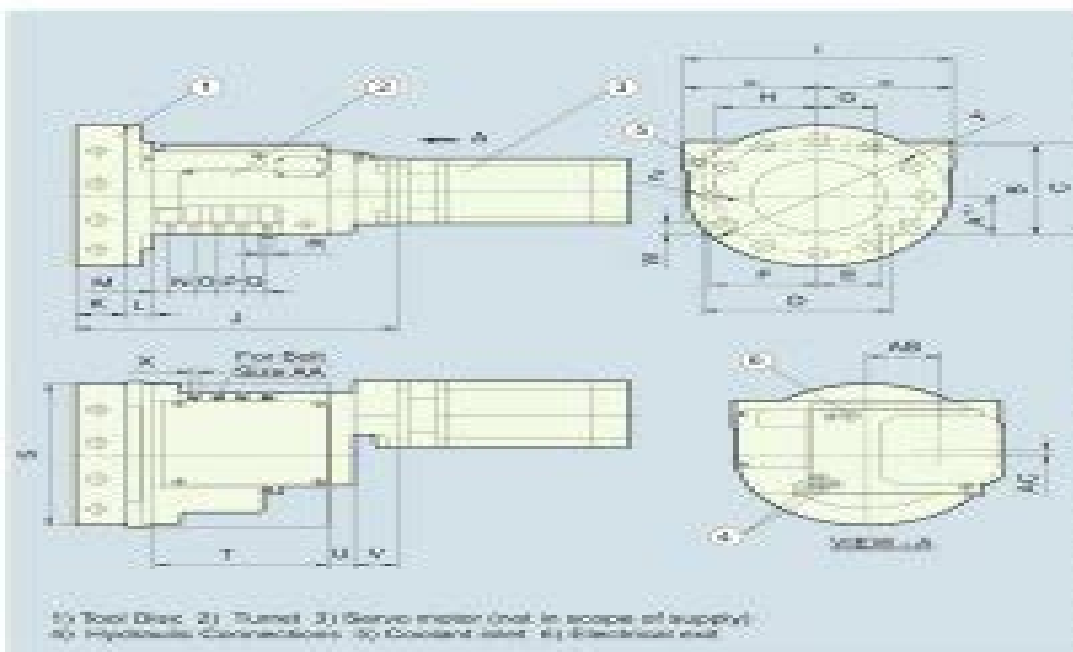




Main Features

- Single Servo motor for turret indexing and Live Tool Drive
- Hydraulic power for clamping ensures high rigidity during machining operations.
- Axial mounting of tools.
- Provision for supply of high pressure coolant from centre of turret.



| | SMT-155A | SMT-200A |
|----|----------|----------|
| A | 125 | 100 |
| B | 272 | 232 |
| C | 285 | 243 |
| D | 325 | 284 |
| E | 110 | 90 |
| F | 180 | 150 |
| G | 100 | 82 |
| H | 175 | 142 |
| I | 424 | 378 |
| J | 524 | 558 |
| K | 70 | 70 |
| L | 47 | 40 |
| M | 24 | 22 |
| N | 40 | 39 |
| O | 40 | 39 |
| P | 40 | 39 |
| Q | 40 | 39 |
| R | 38 | 33 |
| S | 422 | 368 |
| T | 290 | 244 |
| U | 50 | 35 |
| V | 60 | 60 |
| W | 25 | 25 |
| X | 19 | 11 |
| Y | 340 | 300 |
| Z | VDI 40 | VDI 30 |
| AA | M12 | M10 |
| AB | 125 | 100 |
| AC | 20 | 12 |

Specifications

| | | SMT-155A | SMT-200A |
|---|--------------------|----------|----------|
| Turret Center Height | mm | 125 | 100 |
| No of Stations | | 8/12 | 8/12 |
| Inertia of transportable masses | kgm ² | 3.2 | 1.8 |
| Turret Indexing Time (for next station) | sec | 0.16 | 0.14 |
| Time for next partial step (Without acceleration and braking) | sec | 0.05 | 0.04 |
| Turret Clamp time | sec | 0.1 | 0.1 |
| Turret De-clamp Time | sec | 0.1 | 0.1 |
| Indexing Frequency | min-1 | 16 | 20 |
| Hydraulic Pressure | kg/cm ² | 50 | 50 |
| Clamping force | kpf | 4,050 | 2,300 |
| Turret weight (Without Tool Disc, Motor) | kg | 130 | 110 |
| Servo Motor D. ϕ 100mm | | 0.3 | 0.2 |
| Fanuc | | 1FT6060 | 1FT6064 |
| Siemens | | | |

Hydraulic Turret Manual

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Hydraulic Turret Manual:

Reviewing **Hydraulic Turret Manual**: Unlocking the Spellbinding Force of Linguistics

In a fast-paced world fueled by information and interconnectivity, the spellbinding force of linguistics has acquired newfound prominence. Its capacity to evoke emotions, stimulate contemplation, and stimulate metamorphosis is truly astonishing. Within the pages of "**Hydraulic Turret Manual**," an enthralling opus penned by a highly acclaimed wordsmith, readers attempt an immersive expedition to unravel the intricate significance of language and its indelible imprint on our lives. Throughout this assessment, we shall delve to the book is central motifs, appraise its distinctive narrative style, and gauge its overarching influence on the minds of its readers.

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