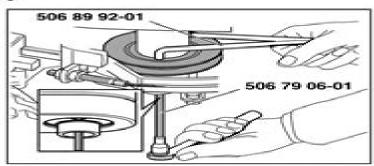
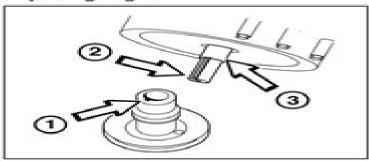
9



Insert tool no. 506 79 06-01 into the centre of the engine pulley. Unscrew and remove the socket head cap screw which holds the pulley and the engine axle together. Use tool no. 506 89 92-01 as a holder-on. Remove the pulley from the engine modies.

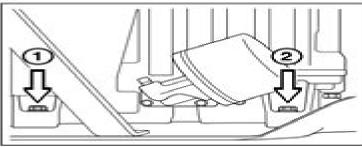
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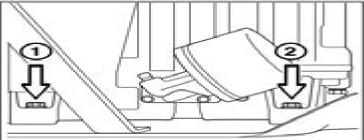
IMPORTANT INFORMATION

When installing the engine, it is important that the pulley groove (1) is in a position so the outgoing axle key (2) fits into the groove (see diagram). Also check that both spacing collars (3) and the key (2) are firmly attached on the engine axle. Grease the engine axle.

10



Remove the engine attachments, two on each side of the engine, and remove the engine from the ITTICAWOR.



Lower the engine and tighten the engine attachments (two on each side of the engine) with moment (25 Nm).

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David Kirk

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