

SHOP MANUAL

HONDA
ST50-70
CT70-70H



HONDA

An Official Honda Service Manual



DESIGNED AND
PRODUCED IN JAPAN

4. Inspection

- (1) The brake drum inside diameter and the brake shoe outside diameter should be checked to the same standard.
- (2) Check the brake lining for wear in thickness. (Standard value: 3.0 mm (0.118 in) for variable bias; Replace if under 1.7 mm (0.067 in) (Fig. 16).



Fig. 16

- (3) Check the rear axle diameter for wear and

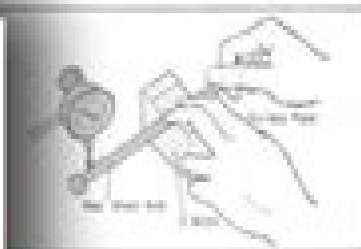


Fig. 17

to correct wear with grinding to finish (Check No. 07040-00000 is used).

- (4) Check the brake shoe spring for loss of tension, the oil seal for damage or deformation, and the fit ring for damage and loss of tension. Replace defective parts. Refine the fit and fit in tests. Check the fit using for collected scale, wire and other foreign objects. Use oil or two sprayers to avoid the thermal surface impaction of the brake (Fig. 18).



Fig. 18

5. Assembly

- (1) Install the tire and tube in the same manner as the front wheel.
- (2) Reassemble the rear wheel to the frame and fit in place with the axle and the axle nut.
- (3) Reinstall the rear brake rod and adjust the play with the adjusting nut. (Standard play of brake lever: 3-7 mm (0.118"-0.276 in))
- (4) Refill the tire to the specified air pressure. (Normal condition)

Note

ST 50, 70, CT 70, CT 70H

3.5-4.5 kg/cm² (0.5-0.6 PSI)

1.4 kg/cm² (0.2 PSI) CT 70H, CT 70



Fig. 19

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Xiang Xie



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