

ALLOWABLE PIPING SPANS

Based on using carbon steel pipe (A53-GR B) filled with water

Spans are based on insulated and uninsulated lines below 650 Deg. F

Nom. Pipe Size	Pipe Sch.	Wall Thickness Inches					
			Allowable Span	Deflection	Ft- In (mm)	Ft- In (mm)	
3/4"	80	0.154	10'-0" (3048)	3/8" (10)	7'-0" (2134)	8'-0" (2438)	
1"	80	0.179	13'-0" (3962)	1/2" (13)	9'-0" (2743)	10'-0" (3048)	
1-1/2"	80	0.200	17'-0" (5182)	3/4" (19)	11'-0" (3353)	13'-0" (3962)	
2"	40	0.154	19'-0" (5791)	1" (25)	12'-0" (3658)	14'-0" (4267)	
2"	80	0.218	20'-0" (6096)	1" (25)	13'-0" (3962)	15'-0" (4572)	
3"	40	0.216	25'-0" (7620)	1" (25)	16'-0" (4877)	18'-0" (5486)	
4"	40	0.237	27'-0" (8230)	1" (25)	18'-0" (5486)	20'-0" (6096)	
6"	40	0.280	33'-0" (10058)	1" (25)	22'-0" (6706)	25'-0" (7620)	
8"	30	0.277	36'-0" (10973)	1" (25)	24'-0" (7315)	27'-0" (8230)	
10"	20	0.250	38'-0" (11582)	1" (25)	25'-0" (7620)	29'-0" (8839)	
10"	40	0.365	41'-0" (12497)	1" (25)	27'-0" (8230)	31'-0" (9449)	
12"	20	0.250	40'-0" (12192)	1" (25)	26'-0" (7925)	30'-0" (9144)	
12"	Std	0.375	44'-0" (13411)	1" (25)	29'-0" (8839)	33'-0" (10058)	
14"	10	0.250	42'-0" (12802)	1" (25)	27'-0" (8230)	31'-0" (9449)	
14"	Std	0.375	46'-0" (14021)	1" (25)	30'-0" (9144)	34'-0" (10363)	
16"	10	0.250	44'-0" (13411)	1" (25)	28'-0" (8534)	33'-0" (10058)	
16"	Std	0.375	48'-0" (14630)	1" (25)	31'-0" (9449)	36'-0" (10973)	
18"	10	0.250	45'-0" (13716)	1" (25)	29'-0" (8839)	34'-0" (10363)	
18"	Std	0.375	50'-0" (15240)	1" (25)	33'-0" (10058)	38'-0" (11582)	
20"	10	0.250	47'-0" (14326)	1" (25)	31'-0" (9449)	36'-0" (10973)	
20"	20	0.375	52'-0" (15850)	1" (25)	34'-0" (10363)	39'-0" (11887)	
24"	10	0.250	49'-0" (14935)	1" (25)	32'-0" (9754)	37'-0" (11278)	
24"	20	0.375	55'-0" (16764)	1" (25)	36'-0" (10973)	41'-0" (12497)	

Maximum Distance Between Guide Pipe Supports

Howard C. Massey



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Illustrated Guide to the International Plumbing & Fuel Gas Codes Howard C. Massey, 2002-07 Packed with plumbing isometrics and helpful illustrations this guide makes clear the code requirements for installing materials for plumbing and gas systems Includes code tables for pipe sizing and fixture units and code requirements for just about all areas of plumbing from water supply and vents to sanitary drainage systems Covers the principles and terminology of the code how the various systems work and are regulated and code compliance issues you ll likely encounter on the job *Piping Design Handbook* John J. McKetta Jr, 1992-01-29 This encyclopedic volume covers almost every phase of piping design presenting procedures in a straightforward way Written by 82 world experts in the field the Piping Design Handbook details the basic principles of piping design explores pipeline shortcut methods in an in depth manner and presents expanded rules of thumb for the piping design *Proceedings of The 20th Pacific Basin Nuclear Conference* Hong Jiang, 2017-01-10 This is the first in a series of three proceedings of the 20th Pacific Basin Nuclear Conference PBNC This volume covers the topics of Safety and Security Public Acceptance and Nuclear Education as well as Economics and Reducing Cost As one in the most important and influential conference series of nuclear science and technology the 20th PBNC was held in Beijing and the theme of this meeting was Nuclear Powering the Development of the Pacific Basin and the World It brought together outstanding nuclear scientist and technical experts senior industry executives senior government officials and international energy organization leaders from all across the world The book is not only a good summary of the new developments in the field but also a useful guideline for the researchers engineers and graduate students **Pipeline Accident Report** , *Lectures in Computational and Experimental Mechanics* Abdul Hadi Azman, Ahmad Muhammad Aziz, Amir Zaki Mubarak, Asfarina Seharing, Audi Azri, Dzuraidah Abd Wahab, Edwar Iswardy, Hiyam Adil Habeeb, Husaini, Intan Fadhlina Mohamed, Intan Shamimi Muhammad Shahrir, Irwansyah, Mohd Rizal Alkahari, Mohd Zaidi Omar, Muhammad Dirhamsyah, Muhammad Ridwan Andi Purnomo, Noorhelyn Razali, Norinsan Kamil Othman, Novrianty Rizky, Nurdin Ali, Nuzul Qadria, T. Nanta Aulia, Tan Khai Liang, Teuku Edisah Putra, Zainuddin Sajuri, Zenji Horita, 2023-04-05 Computational and experimental mechanics are approaches frequently used in the design and assessment of the material behaviour and the mechanical performance of structures These approaches can be used to determine the physical properties of materials and the response of structures to loads which is carried out through stress analysis and measurements of deformation shape and strain This book collects new scientific articles that contribute to the development of new computational and experimental methods bridging the gap between the fields of modelling simulation and experiments of materials and structures with a particular focus on Fatigue Design Computational Fracture Mechanics Structural Durability Reliability and Additive Manufacturing *Corrosion-Resistant Piping Systems* P.E. Schweitzer, 2024-11-01 This work presents a step by step procedure for determining the most suitable piping material for any given situation It describes all corrosion resistant piping systems

including thermoset and thermoplastic lined and metallic systems and miscellaneous systems such as glass carbon and clay A compatibility table for each piping system compiling the corrosion resistance of over 175 common corrosives is provided

Air Conditioning, Heating and Ventilating, 1959 **An Introduction to Double Containment and Lined Process Piping** J. Paul Guyer, P.E., R.A., 2018-02-10 Introductory technical guidance for mechanical engineers interested in double containment and lined liquid process piping Here is what is discussed 1 DOUBLE CONTAINMENT PIPING SYSTEMS 2 LINED PIPING SYSTEMS 3 FLUID MATERIAL MATRIX 4 REFERENCES *ASME Technical Papers*, 1983 **The Best Fitters & Welders Handbook II** Ram Babu Sao, 2025-11-05 It gives me great pleasure and sense of deep satisfaction to publish this book of *The Best Fitters Welders Handbook II* You can learn how to make a proper pipe joints for welding or how to Weld pipe pipe supports and steel structures and teach yourself to be a master of the fitter s or welder s craft with the step by step instructions learning tools and equipment A pipe fitter and welder are the tradesperson who install assemble fabricate maintain and repair mechanical piping systems Pipe fitters usually begin as helpers or apprentices A pipe fitter and welder deal with industrial commercial marine piping and heating cooling systems Typical industrial process pipe is under high pressure which requires metals such as carbon steel stainless steel and many different alloy metals fused together through precise cutting threading grooving bending and welding Pipe fitter and welder plan and test piping and tubing layouts cut bend or fabricate pipe or tubing segments and join those segments by threading them using lead joints welding brazing cementing or soldering them together They install manual pneumatic hydraulic and electric valves in pipes to control the flow through the pipes or tubes These workers create the system of tubes in boilers and make holes in walls and bulkheads to accommodate the passage of the pipes they install Pipe fitter and welder are often exposed to hazardous or dangerous materials such as asbestos lead ammonia steam flammable gases various resins and solvents including benzene and various refrigerants Much progress was made in the 20th century toward eliminating or reducing hazardous materials exposures Many aspects of hazardous materials are now regulated by law in most countries including asbestos usage and removal and refrigerant selection and handling Other occupational hazards include exposure to the weather heavy lifting crushing hazards lacerations and other risks normal to the construction industry This book has proved to be a friend and guide to many Pipe Fitters or Welders Contractors and Technicians working with any Construction or Consultants Companies who are responsible for Laying out assembling or installation of piping systems pipe supports applying their knowledge of construction experience following blueprints and select type and size of pipe

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