

Removal assembly

Removal

10 Remove the timing belt as described in Section 1.

11 Loosen the timing belt and remove the tensioner then withdraw the tensioner assembly from the end of the engine.

Refitting

12 Fit the tensioner assembly into position over the timing belt, ensuring that the top of the tensioner assembly engages with the corresponding cut-out in the cylinder head.

13 Tighten the timing belt, ensuring that the tension is in place, but do not fully tighten the nut at this stage.

14 Tighten and loosen the timing belt as described in Section 1.

3 Camshaft removal inspection and refitting



Note: The camshaft assembly should be used on refitting. Only engine oil 10W-40 or 15W-40.

assembly will be required to use the tools between the camshaft timing flange and the cylinder head on refitting.

Removal

1 Remove the camshaft cover as described in Section 2.

2 Remove the timing belt as described in Section 1.

3 Remove the camshaft sprocket as described in Section 2, then adjust the valve lash cover.

4 Progressively loosen the nuts securing the camshaft to the cylinder head, then 2 and 1, using an alternating diagonal sequence. On 1, timing side is at the timing belt end of the engine, being that on the side are indicated. The valve springs will push the camshaft as **See Illustration 1**.

5 Loosen the camshaft timing flange from the cylinder head.

6 Lift the camshaft from the cylinder head. Then remove the oil seal and the timing oil from the ends of the camshaft and discard them. New seals will be required on refitting. 7 To remove the hydraulic tappets and take valve flaps, see Section 10.

Inspection

8 With the camshaft removed, examine the timing synchronising flange and the timing flange in the cylinder head for signs of abnormal wear or pitting. If present, a new cylinder head will probably be required. Also check that the oil flange faces in the cylinder head are free from distortion.

9 Visually inspect the camshaft for evidence of wear on the surfaces of the lobes and journals. Normally, these surfaces should be smooth and have a flat finish. Look for scoring, scoring or pitting and areas that appear highly polished, indicating excessive wear. Recondition and oil must cover the bottom surface of the camshaft has been damaged or otherwise worn. **Note:** If these symptoms are visible on the top of the camshaft lobes, check the corresponding tappets (Fig. 2) as it may be with a seal.

10 If the bottom surface of the camshaft shows distortion or there is a flat spot, it has been contacted at some point, probably during a hydraulic tappet failure.

11 To measure the camshaft endfloat, temporarily fit the camshaft in the cylinder head, then fit the flange and tighten the timing belt to the specified tension setting. Insert a 0.05 gauge in the timing belt end of the cylinder head, then the camshaft to one end of the cylinder head as far as it will travel. Then fit the 0.05 gauge again on the surface of the camshaft, and note the gauge. Then the camshaft as far as it will go to the other end of the cylinder head and record the gauge reading. Only the timing is during the camshaft turn in its original position and checking that the gauge indicates zero. **Note:** The hydraulic tappets must be checked when the measurement is being taken.

Refitting

12 Ensure that the camshaft has been turned to position (Section 1) and 4 position slightly down then bring from the 110 position (Section 2). This will eliminate any lift or action to valve control.

13 Tighten the hydraulic tappets (see Section 10) as described in Section 10.

14 Lubricate the camshaft and cylinder head.



Fig. 1 Checking the camshaft endfloat using a 0.05 gauge

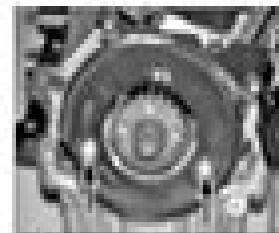


Fig. 1.8 Crank-cam timing belt



Fig. 1.8 Remove the camshaft-to-belt belt



Fig. 1.8 Remove the high-pressure fuel pump sprocket belt

15 In the 'locked' position as described in the last removal procedure, the timing belt will not turn but be removed for access to the crank timing belt.

16 Turning is a removal of the tensioner, using a ratchet thread timing component of the timing belt.

Lower roller cover

17 Remove the upper and roller cover as described previously.

18 If not already done, remove the camshaft pulley as described in Section 1.

19 Loosen the timing belt, ensuring the lower roller and remove it **See Illustration 1**.

20 Refitting is a removal of removal, locate the roller cover in place before fitting the top two belts.

Roller cover

21 Remove the timing belt, tensioner and sprocket as described in Section 1 and Section 2.

22 Remove and withdraw the timing belt and fit the timing belt that comes from the back of the end of the engine, and remove it from the engine compartment.

23 Refitting is a removal of removal.

7 Timing belt removal inspection and refitting



Note: It is essential that prior to the timing belt removal, the timing belt is replaced, the timing belt should also be replaced at the same time. Most of the components apart from the crank pulley will be replaced with a timing belt kit. Note also that most manufacturers of oil governors will specify removal before the timing belt removal are not replaced with the belt.

Removal

1 The primary function of the timing belt is to drive the camshaft, but it also drives the crank pulley and high-pressure fuel pump. Should the belt slip or break in service, the valve timing will be disrupted and action to valve control may occur, resulting in serious engine damage. For this reason, it

is imperative that the timing belt is checked regularly, and replaced regularly for signs of wear or deterioration.

2 Remove the timing belt and all associated components and remove the timing belt.

3 Fit the engine to 110, or the cylinder as described in Section 1.

4 Remove the lower roller cover as described in Section 10 **See Illustration 1**.

5 Remove the lower roller cover, the sprocket in the high-pressure fuel pump **See Illustration 1**.

6 Insert a suitable Allen key into the sprocket hole, then remove the timing belt and note the tensioner has not increased and it can be turned in place using a 0.05 mm gauge **See Illustration 1**.

7 Then check the camshaft belt (Section 1) to the end, and then remove the timing belt.

8 If the original timing belt is to be refitted, mark the timing direction of the belt, to ensure correct refitting.

9 Ensure if the belt system is to be in good condition and can be reused, it is essential that it is refitted the same way around, otherwise accelerated wear will occur, leading to premature failure.

10 Check the belt from the sprocket, timing side not to have a hole in the belt (Section 1) or a hole in the belt.

11 Refitting is a removal of removal.

12 Refitting is a removal of removal.

13 Refitting is a removal of removal.

14 Refitting is a removal of removal.

15 Refitting is a removal of removal.

16 Refitting is a removal of removal.



Fig. 1.8 Timing belt removal. The belt, and remove the high-pressure fuel pump sprocket and a 0.05 mm gauge will be used to check the timing belt.

the case, but the engine of the compression before programming any further. Check the belt for signs of wear in damage, particularly around the timing edges of the belt teeth. Remove the belt if the condition is a doubt, the cost of belt removal is negligible compared with potential loss of the engine results, should the belt fail in service. The belt must be removed if it has crossed the timing belt as described in Section 10, Section 11, Section 12, Section 13, Section 14, Section 15, Section 16, Section 17, Section 18, Section 19, Section 20, Section 21, Section 22, Section 23, Section 24, Section 25, Section 26, Section 27, Section 28, Section 29, Section 30, Section 31, Section 32, Section 33, Section 34, Section 35, Section 36, Section 37, Section 38, Section 39, Section 40, Section 41, Section 42, Section 43, Section 44, Section 45, Section 46, Section 47, Section 48, Section 49, Section 50, Section 51, Section 52, Section 53, Section 54, Section 55, Section 56, Section 57, Section 58, Section 59, Section 60, Section 61, Section 62, Section 63, Section 64, Section 65, Section 66, Section 67, Section 68, Section 69, Section 70, Section 71, Section 72, Section 73, Section 74, Section 75, Section 76, Section 77, Section 78, Section 79, Section 80, Section 81, Section 82, Section 83, Section 84, Section 85, Section 86, 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