

GHB-1330/ GHB-1340A:

Spindle taper	MT-5
Spindle nose DIN 55029 (Camlock)	D1-4
Hole through spindle	238 mm
Spindle speeds...8	70-2000 rpm
Tailstock ram travel	65mm
Tailstock quill diameter	32mm
Tailstock taper	MT-3
Cross slide travel	160mm
Top slide travel	68mm
Tool size max	16 x 16 mm
Lead screw pitch	4mm
Longitudinal feeds...36	0,04–0,8mm/r
Cross feeds...36	0,01–0,2mm/r
Metric threads...23	0,45–10mm/r
Inch threads...32	3,5 – 80 TPI
Mains	400V ~3L/PE 50Hz
Output power	1,5 kW (2 HP) S1
Reference current	4 A
Extension cord (H07RN-F):	4x1,5 ²
Installation fuse protection	16A

4.2 Noise emission

Acoustic pressure level
(according to EN ISO 11202):
Idling at maximum speed

LpA 78,4 dB(A)

The specified values are emission levels and are not necessarily to be seen as safe operating levels. As workplace conditions vary, this information is intended to allow the user to make a better estimation of the hazards and risks involved only.

4.3 Content of delivery**GHB-1330:**

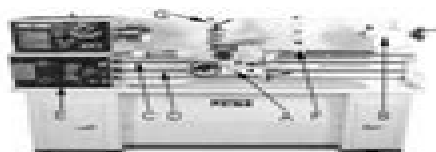
Machine cabinet stand
Chip tray
Splash guard
160mm 3-jaw universal chuck
300mm faceplate
Four way tool post
Steady rest
Follow rest
Set of change gears
2 pcs. MT3 fixed centres
MT3/MT5 centre sleeve
Threading dial
Operating tools in tool box
Oil can
Lifting hook
Operating manual
Spare parts list.

GHB-1340A:

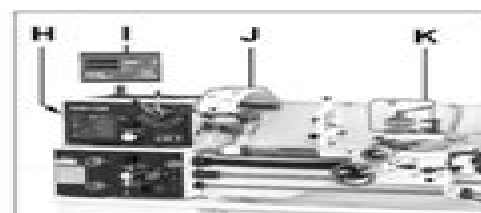
Machine cabinet stand
Chip tray
Splash guard
160mm 3-jaw universal chuck
200mm 4-jaw independent chuck
300mm faceplate
Four way tool post
Steady rest
Follow rest
Set of change gears
2 pcs. MT3 fixed centres
MT3/MT5 centre sleeve
Threading dial
Operating tools in tool box
Oil can
Lifting hook
Operating manual
Spare parts list.

4.4 Machine description**Fig 1**

- A....Lathe bed
- B....Carriage
- C....Top slide
- D....Cross slide
- E....Four-way tool post
- F....Headstock

**Fig 2**

- A....Apron
- B....Tailstock
- C....Lead screw
- D....Feed rod
- E....Gear box
- F....Steady rest
- G....Follow rest

**Fig 3**

- H....Pulley cover
- I....3-axis digital readout (option)
- J....Chuck guard
- K....Tool post guard

5. Transport and start up**5.1 Transport and installation**

The machine will be delivered in a closed crate.

For transport use a forklift or hand trolley. Make sure the machine does not tip or fall off during transport.

The machine is designed to operate in closed rooms and can be bolted to the floor.

5.2 Assembly

If you notice transport damage while unpacking, notify your supplier immediately. Do not operate the machine!

Dispose of the packing in an environmentally friendly manner.

Clean all rust protected surfaces with petroleum, diesel oil or a mild solvent.

Unbolt the lathe from the shipping crate bottom.

Move the carriage and tailstock to the tailstock end of the bed.

Assemble lifting hook (parts fastened to the crate bottom) to lift the lathe (see Fig 4)

**Fig 4**

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Israel Aircraft Industries Ltd



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Boeing Business Jet Technical Training Manual Alton A Boeing Company, 2003 *Mercury Sport Jet Shop Manual*, 1993-1995, 1995 **Specifications & Performance Manual for the Jet Commander Model 1121** Aero Commander, Inc, 1962 **Jet Fuel Control Overhaul Manual** United Technologies. Hamilton Standard Division, 1968 **Maintenance Manual**, 1963 **Overhaul Manual** General Motors Corporation. Allison Division, 1957 FAA Approved Airplane Flight Manual Supplement Israel Aircraft Industries Ltd, Dee Howard Co, 1974 **Commodore Jet Model 1121 Series (1121, 1121A, and 1121B) Maintenance Manual** Israel Aircraft Industries Ltd, 1971 **Jet Ranger CH 139** Canada. Department of National Defence, 1982 Fan Jet Falcon Maintenance Manual, 1966

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