III. STEEL STRUCTURE ERECTION (Acc. to MONTMONTAŽA Co. 1980) [Productivity efficiency percentage (PEP)=75%]

1. BASEC MAN HOURS - UNIT									elemen	to in [t]	and ma	e hours	Print Alba	4					
	Kind of Wark	0.05	0,1	0.15	0,2	0.25	0,35	0.5	0.8	12	2	3.	4	5		10	12	15	2
	Sorting the structure and preparation for erection and pre-erection														-	W.	12		,
2	Pre-erection of structure																		
	a) by crane:										1		1177						
	1.2.1. a Columns		0.00	2.04	2.80	100	363	200	200										100
	1.2.2. a Beams and columns		423	134		- 23													E
	1.2.3. a Lattice beams		5.0	1.5		- 33	1.5	32											100
	b) by band	133	600	150	13	183	35	150	100	1				-	-				
	1.2.1. b Columns and beams		100	100	1	2.5	1.0	32		E I	0			17	1 3		1000	li i	10
	1.2.2. b Lattice beams	100	1000	100	1.5	100			100								4-11		
1.3	Transport of structure to erection place																		П
	1.31. Columns and beams		343	17.		- 60	3.3	3.0		-			-	1	-	-	1000		-
	L.3.2. Lattice beam		100							400									Г
	1.3.3. Small structure				THE	CHINA			1000	-	1	1			1000	100		-	
ă.	Installation of arithm bolts and break in		4			• .				17-1	1				1000		-	1	
1.5	Structure erection																		г
	(hoisting and putting up the structure)																		П
	a) by crank														-		-		L
	1.5.1.a Columna									-	-	-	10000	-			District Co.	-	h
	1.5.2.a beams		3.8	153		1.0	323	200	PER ST										
	1.5.3.a Lattice beam		323	100	-	2.3	-	-	-										E
	1.5.4.a Different diagonal small items	1.0	100	59		more	1000	-	10000										г
	b) by el. windhes:					_				_		1							П
	1.5.1.6 Columns by supporting arms		820	100		200	200						-			-			ı
	1.5.2.b-beams * * * * * *	1	1.5	184		337	100	100									1.5		ı
	1.5.3.b-Lattice supports by masts	1.33	93	132		200	323	100										4.4	
	1.5.4.b Binding joints		1		100	1000				4.7		241			100	7.6	14		П
	1.55.b Longitudinal beams									- 20		8.4							П
	1.5.6.b Floor grids and chequend sheets								1000	100		152				182	184		П
	c) By hand operated winches					_			-	11010	1.55	333	1350	150	320	1935	100		П
	or haulage cranes:																		П
	1.5.1.c Columns by supporting arms	1.0	100	100		100		2.0		1			parents.		1				П
	1.5.2.c Beares	- 33	188	100		100	33	100											П
	1.5.3.c Trusses supports by sup. arms		333	132		3.3	333	6.0									100		П
	1.5.4.c Binding joints					-		100			-	-			1.	1	2		П
	1.55.c Longitudinal beams						-												
	1.5.6.c Roor grids and chequered sheets					1			1000			200	100		323	3.4			
	1.5.7.c Wall windows					100	7	340	7	100		130	100		1.0				
	1.5.8.c Mrs. construct, diagonals					200	100					20.74	200		100	1000	1.5		
	& small dams p.cz.		040	lane.		400			_	400	1.0	0.40			100	100			
	1.5.9.c Staticate treads (Mhr/ea)			100		33					1.7		100		10		100		

Estimators Structural Steel Manhour Manual

Victor M. Corman

Estimators Structural Steel Manhour Manual:

<u>Estimator's General Construction Manhour Manual</u> John S. Page,1977-01-01 This manual provides the reader with an accurate and convenient method for estimating direct labor for general contribution work for any given system plant or location Though this book the reader has a reliable process of obtaining and streamlining an efficient model of operation

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