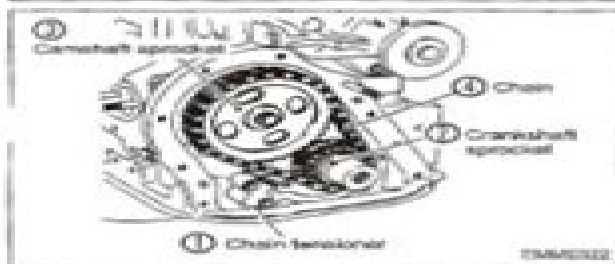
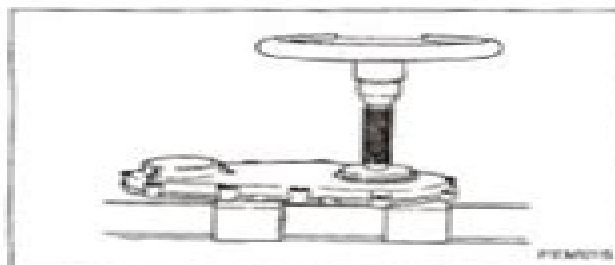


Engine Disassembly (Cont'd)

13. Timing chain cover

- Remove front oil seal.

Remove from the front cover using the front oil seal drift (SST).
Special Service Tools (SST): Front oil seal drift ST15245000
Drift rod ST15243000



14. Remove timing chain cover.

15. Remove chain tensioner (1).

16. Loosen the camshaft sprocket bolts.

17. Remove the camshaft sprocket (3) and crankshaft sprocket (2) along with the chain (4).

18. If shim(s) are attached for the crankshaft gear, also remove them.

19. Removal of camshaft

- Remove locating plate.
 - Turn over the cylinder block. Lower and pull off the valve lifter.
 - Pull off the two bolts retaining the camshaft locating plate and remove the camshaft. Be careful not to damage the metal faces.
- Place the parts in the order of cylinder arrangement.

20. Removal of piston and connecting rod

- Remove connecting rod cap and push the piston out toward cylinder head side with handle of a hammer. Be careful not to drop the pistons.
 - Pull the piston toward the cylinder block top deck and tentatively assemble the rod cap to prevent incorrect assembly.
- Place the parts in the order of cylinder arrangement.

CAUTION:

Store the connecting rod caps and bearings in the order of cylinder arrangement to prevent incorrect assembly.

21. Loosen the flywheel bolts and remove the flywheel.

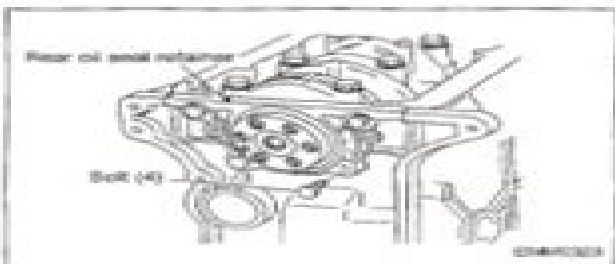
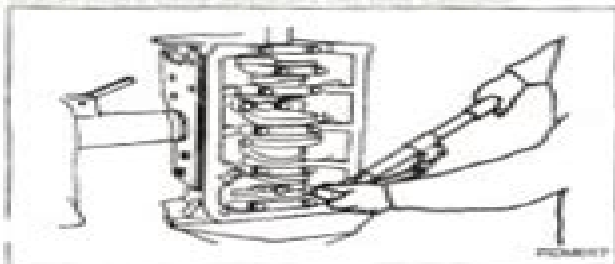
22. Remove rear plate.

23. Removal of crankshaft

- Remove the rear oil seal retainer.
- Remove the main bearing cap bolts. Remove the main bearing cap by lightly tapping on it with a wooden hammer.

CAUTION:

Store the bearing bushings in an organized manner so that the part installation locations are easily identifiable.



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P. G. Strasman, John Harold Haynes



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1. Understanding the eBook K21 Nissan Torque Service Manual
 - The Rise of Digital Reading K21 Nissan Torque Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying K21 Nissan Torque Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an K21 Nissan Torque Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from K21 Nissan Torque Service Manual
 - Personalized Recommendations

- K21 Nissan Torque Service Manual User Reviews and Ratings
- K21 Nissan Torque Service Manual and Bestseller Lists
- 5. Accessing K21 Nissan Torque Service Manual Free and Paid eBooks
 - K21 Nissan Torque Service Manual Public Domain eBooks
 - K21 Nissan Torque Service Manual eBook Subscription Services
 - K21 Nissan Torque Service Manual Budget-Friendly Options
- 6. Navigating K21 Nissan Torque Service Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - K21 Nissan Torque Service Manual Compatibility with Devices
 - K21 Nissan Torque Service Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of K21 Nissan Torque Service Manual
 - Highlighting and Note-Taking K21 Nissan Torque Service Manual
 - Interactive Elements K21 Nissan Torque Service Manual
- 8. Staying Engaged with K21 Nissan Torque Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers K21 Nissan Torque Service Manual
- 9. Balancing eBooks and Physical Books K21 Nissan Torque Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection K21 Nissan Torque Service Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine K21 Nissan Torque Service Manual
 - Setting Reading Goals K21 Nissan Torque Service Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of K21 Nissan Torque Service Manual
 - Fact-Checking eBook Content of K21 Nissan Torque Service Manual

- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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