



Mark 15 and 20

For disassembly and assembly all component motor parts are readily identified by numbers in brackets. See assembly views for parts reference number. Plates 1A, 15U.

1. Cowling (Right, or Starboard Side).
1. Clamp the motor bracket on the work bench stand similar to a boat transom to start disassembly.
2. Loosen and remove the two "2" 7/16" cap screws (21B) on the right side (starboard) side of the motor holding the cowling (14B) and one "1" screw (21D) on the rear right cowd handle. A firm push inward and outward allows the removal of the entire right side of motor cowling.

3. In order to remove the starter assembly from the motor, remove the four "1" 7/16" screws (21E) below the starter assembly. The starter assembly can be lifted up off the motor.

When installing the Starter Assembly, be sure the Starter Assembly is properly aligned with the motor. See assembly view 1A for details.

Kiekhaefer Mercury Motor Repair Manual

United States. Dept. of the Army



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