

Throttle Body Removal and Installation

Illustration 10-107

Removal

- 1) Disconnect the battery and fuel wire. Refer to "Battery Removal and Installation in Section 1-2 (Page 1-12)".
- 2) Lift and support the fuel tank. Refer to "Fuel Tank Removal and Installation in Section 1-6 (Page 1-6)".
- 3) Remove the air cleaner box. Refer to "Air Cleaner Box Removal and Installation (Page 10-6)".
- 4) Place a clean rag under the fuel feed hose (1) and disconnect the fuel feed hose from the fuel pump.



Illustration 10-108

- 5) Disconnect the E/PK fuel wire coupler (2), E/PK sensor fuel wire coupler (3) and TP sensor fuel wire coupler (4).



Illustration 10-109

- 6) Disconnect the fuel injector couplers (5).



Illustration 10-110

- 7) Loosen the throttle body clamp screws (6).



Illustration 10-111

- 8) Disconnect the throttle cables (7) from the throttle body and move the throttle body assembly upward.

CAUTION

After disconnecting the throttle cables, do not wrap the throttle valve from the open to full close. It may cause damage to the throttle valve and throttle body.



Illustration 10-112

- 9) Disconnect the E/PK purge control valve coupler (8) (for E-35) and purge hose (9) (for E-35).

- 10) Remove the throttle body assembly.



Illustration 10-113

Installation

Install the throttle body in the reverse order of removal.

Pay attention to the following points:

- Connect the throttle pulling cable (1) and throttle returning cable (2) to the throttle body.



Illustration 10-114

- Tighten the throttle body clamp screws. Refer to "Throttle Body Construction (Page 10-6)".
- Loosen each throttle cable locknut.
- Turn in each throttle cable adjuster fully and locate each cable cap so that the clearance is 0.5-1 mm (0.04 in).



Illustration 10-115

- Tighten each locknut.
- Adjust the throttle cable play. Refer to "Throttle Cable Play Inspection and Adjustment in Section 10 (Page 10-12)".

- Connect the fuel injector couplers.

NOTE

Make sure that each coupler is installed in the correct position.



Illustration 10-116

Coupler color	
Fuel (5)	Brown
Fuel (4)	Gray

Throttle Body Disassembly and Assembly

Illustration 10-117

Refer to "Throttle Body Removal and Installation (Page 10-11)".

Disassembly

CAUTION

Identify the position of each removed part. Organize the parts in their respective groups so that they can be reinstalled in their original positions.

- 1) Remove the fuel feed hose (1) and E/PK sensor vacuum hose (2).



Illustration 10-118

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